



# **EcoPark Operation EM&A**

**Annual Report** 

January 2009 to December 2009



## Serco Guardian JV

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# EcoPark Operation EM&A

## **Annual Report**

January 2009 to December 2009

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Report No

EB000198-R14-01

**Date** 

14 Jan 2010

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## 1 EXECUTIVE SUMMARY

- 1.1.1 EcoPark is a key element in the Government's waste management policy that aims to promote the local recycling industry and jump-start a circular economy to provide a sustainable solution to our waste problems. EcoPark is being developed in two phases at a site in Tuen Mun Area 38 (see *Figure 1-1*). In November 2006, the seven-year contract for the operation of EcoPark EP/SP/53/06 Provision of Management Services for EcoPark in Tuen Mun Area 38 was awarded to Serco Guardian JV (SGJV) by the Environmental Protection Department (EPD). SGJV, the "Operator" of EcoPark have engaged Hyder Consulting Limited as their Environmental Team (ET) to carry out the Environmental Monitoring and Audit (EM&A) works required by the EM&A Manual in accordance with the conditions of the Environmental Permit. This is the third annual EM&A report prepared for the operation phase of EcoPark and covers January 2009 to December 2009.
- 1.1.2 In terms of auditing, the tenants' recycling activities are to be audited on a monthly basis, and the results are to be summarised in this report. At present, however, while a number of tenants have already signed their tenancy agreements, none of them are carrying out formal recycling activities within their lots (eight lots are currently being prepared by incumbent tenants).
- 1.1.3 Although no formal recycling activities are carried out, the ET has conducted monthly site inspections and some general observations have been made. During the joint IEC site inspection in October 2009, the ET undertook Champway's audit using the approved checklist as a trial. Since then, the approved checklist is used in the monthly site inspections for Champway.

#### **Throughput of Materials / Waste Generated**

1.1.4 As of end December 2009, no tenants have commenced formal recycling activities within their lots. However, Champway conducted a simple treatment for waste cooking oil which generated a total of 139,380 kg of waste in 2009. The generated waste included 99,557 kg of organic waste and 39,823 kg of water waste (semi-solid and slurry inclusive).

#### **Exceedances of any Measured Action / Limit Levels**

1.1.5 In terms of monitoring, only quarterly monitoring of landfill gas (LFG) is required during operation phase EM&A and "following construction". Since construction of Phase I of EcoPark has been completed, operation phase LFG monitoring for Phase I was carried out in October 2009. No action / limit level exceedance was recorded. LFG monitoring for Phase II of EcoPark continues to be carried out by the works contractor.

#### **Summary of Complaints, Summons and Prosecutions**

1.1.6 To-date, there have been no complaints received; no notifications of summons; and no successful prosecutions.



#### Reporting changes

1.1.7 No reporting change has occurred during the reporting months.

#### **Future Key Issues**

- 1.1.8 Phase I construction works of Li Tong is expected to complete in April 2010. Trial run and Phase I operation of Champway is anticipated to take place after the Occupation Permit is approved by BD. For Shiu Wing, it is likely for the lot to operate in Jan 2010.
- 1.1.9 For Phase II of EcoPark, the construction works of Yan Oi Tong is expected to complete by end February 2010, and the workshop is expected to operate in early March 2010. The construction works of St. James Settlement, on the other hand, is anticipated to complete in June 2010.
- 1.1.10 In the coming quarter, the operation phase LFG monitoring for Phase I shall continue. The Process Review Checklist (PRC) of Yan Oi Tong shall be approved by EPD shortly, while the PRCs for Shiu Wing and Cosmos will be further reviewed pending receipt of further information from the Waste Reduction and EcoPark Group of EPD.



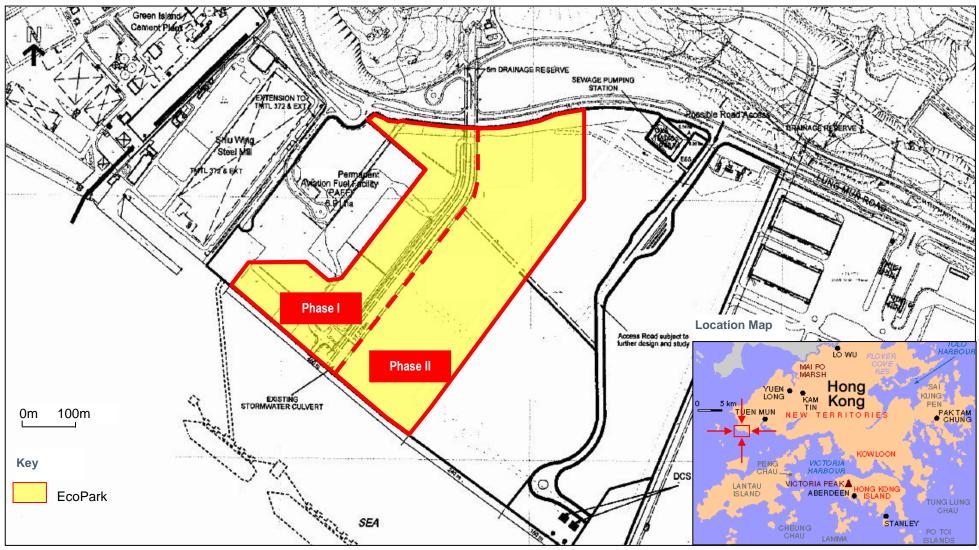


Figure 1-1 Location of EcoPark in Tuen Mun Area 38



## 2 BASIC PROJECT INFORMATION

#### 2.1 Overview

- 2.1.1 In the document "A Policy Framework for the Management of Municipal Solid Waste (2005-2014)" the Government set out a comprehensive policy to support the recycling industry. This included allocating suitable land, encouraging research and development, introducing environmental legislation and providing effective support measures. To this end, EcoPark is a key element that aims to promote the local recycling industry and jump-start a circular economy to provide a sustainable solution to our waste problems. By encouraging and promoting the reuse, recovery and recycling of our waste resources and returning them to the consumption loop, EcoPark will help to realize the full potential of the local recycling industry and alleviate the heavy reliance on the export of recyclable materials recovered from Hong Kong.
- 2.1.2 EcoPark is to be developed in two phases at a site in Tuen Mun Area 38 (see *Figure 1-1*). The construction contract for EcoPark EP/SP/52/06 Development of EcoPark in Tuen Mun Area 38 was awarded to Kaden Construction in June 2006 by EPD. This contract covers development of Phase I (completed) and extends to Phase II (ongoing).
- 2.1.3 In November 2006, the seven-year contract for the operation of EcoPark EP/SP/53/06 Provision of Management Services for EcoPark in Tuen Mun Area 38 was awarded to SGJV by EPD. SGJV, the "Operator" of EcoPark, has engaged Hyder Consulting Limited as their ET to carry out the EM&A works required by the EM&A Manual in accordance with the conditions of the Environmental Permit.

## 2.2 SGJV Organisation

2.2.1 Organisation of SGJV is shown in *Figure 2-1* below.

## 2.3 Operation Programme

- 2.3.1 As end of December 2009, no tenant has yet commenced formal recycling activities within their lots; consequently there is no operation programme to report in this reporting period. Eight tenants (Hong Kong Hung Wai Wooden Board Company, Champway Technology Limited, Li Tong Group, Hong Kong Telford Envirotech Group Limited, Shiu Wing Steel Limited, Cosmos Star Holdings Co., Limited, Yan Oi Tong Limited and St. James Settlement) have commenced preparatory works within their lots but have not yet commenced recycling activities.
- 2.3.2 Environmental deficiencies noted during the monthly site inspections were detailed in **Section 8**. Starting from October 2009, Champway has stockpiled treated waste cooking oil in the reserved area for wastewater treatment plant (WWTP) of EcoPark for temporary storage. By end of



December 2009, about 15 tonnes treated waste cooking oil was stored there<sup>1</sup>. Preventive measures to avoid potential land contamination such as placing canvas underneath the storage tanks and enhancing the monitoring frequency were provided to Champway during the site inspections on 21 October 2009 and 26 November 2009, yet oil stain could still be found on ground during the site inspection on 23 December 2009. Remedial actions were recommended to Champway, and the remedial status shall be followed up in the next monthly site inspection.

## 2.4 EM&A Organisation

2.4.1 The EM&A is carried out by the ET, but SGJV and the Independent Environmental Checker (IEC) are also involved. The key personnel contact names and telephone number are summarised in *Table 2-1*, and the current EM&A organisation is illustrated in *Figure 2-2*.

Party	Position	Name	Contact Number
Project Proponent – EPD	Acting Principal Environmental Protection Officer	C F WONG	2872 1700
0 1 00 11/	Project Manager	Noel AU	2496 7633
Operator – SGJV	Park Manager	TC HON	6323 0298
	ET Leader	Antony WONG	2911 2744
ET – Hyder	ET Site Inspector	Carman CHUNG	2911 2533
IEC – Scott Wilson	IEC	Harold INSLEY	2410 3858

Table 2-1 Personnel Contact Names and Contact Number for the Project

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<sup>&</sup>lt;sup>1</sup> The amount of treated waste cooking oil mentioned in the Quarterly Report for August to October 2009 (200 tonnes) is only an estimation of the total amount of oil that will be stored in the WWTP. The figure has been revised based on the latest data from tenant.



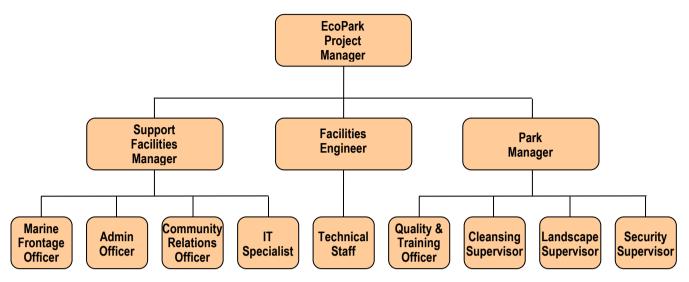


Figure 2-1 SGJV Organisation

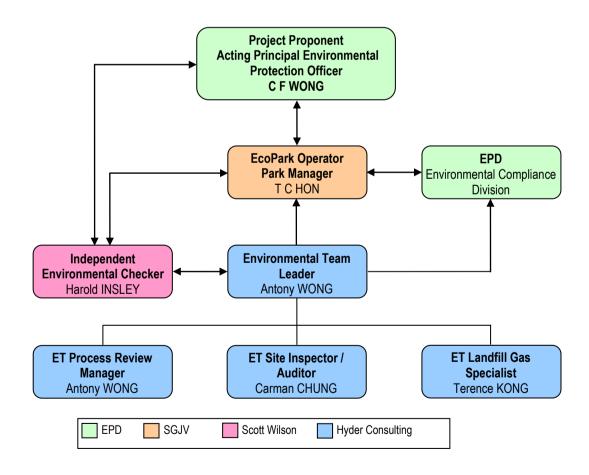


Figure 2-2 EM&A Organisation



## 3 SUMMARY OF EM&A REQUIREMENTS

## 3.1 Monitoring Parameters

- 3.1.1 The only parameter to be monitored as part of the operation phase EM&A programme is LFG.
- 3.1.2 Following completion of Phase I construction, routine monitoring is required at service voids and utility boxes. Since construction of Phase I of EcoPark was completed, quarterly LFG monitoring has been carried out by the ET since October 2009.
- 3.1.3 The location for monitoring was not specified in the EM&A Manual since the final design of EcoPark had not been completed when the EM&A Manual was approved. Therefore, during the joint site inspection on 27 July 2009, three monitoring locations were identified and agreed as suitable monitoring locations by the ET, IEC and SGJV. These three monitoring locations are listed in *Table 3-1* and shown in *Figure 3-1*.

Monitoring Type of Monitoring Station Station ID		Locations
EP1-1	LFG vent pipe with cap	Inside the landscaping area of Administration Building
EP1-2	Service void	PCCW below-ground chamber outside Lot EP08-01
EP1-3	Service void	HGC Broadband below-ground chamber outside Lot EP08-03

Table 3-1 Operation Phase LFG Monitoring Locations in EcoPark Phase I

- 3.1.4 *Figure* 3-2 is a replacement page for the EM&A Manual, in accordance with footnote to *Figure* 6.1 in the approved EM&A Manual, and shall be deemed to be included in the EM&A Manual.
- 3.1.5 Routine monitoring shall be carried out on a quarterly basis, however, should EPD alert the Operator that high LFG levels had been detected during monthly monitoring under the Siu Lang Shui Landfill restoration contract, then the Operator may be required to increase LFG monitoring to monthly until such time as EPD inform the Operator that quarterly monitoring can be resumed.
- 3.1.6 Since operation phase LFG monitoring is required "following construction" and construction has not yet been completed for Phase II, construction phase LFG monitoring for Phase II is ongoing and is reported in the Monthly EM&A Reports prepared by the construction contractor's ET. These reports can be downloaded from:

http://www.epd.gov.hk/eia/english/register/index8/vep2212006\_content.html



## 3.2 Environmental Quality Performance Limits and EAP

3.2.1 The Action / Limit Levels and Event Action Plan (EAP) for LFG are shown in *Table 3-2*. These refer to LFG detected in excavations, utilities and any enclosed on-site areas. No other A/L Levels or EAPs are specified in the EM&A Manual for operation phase EM&A.

Parameter	Level		Action
Oxygen (O <sub>2</sub> )	Action Level	<19% O <sub>2</sub>	Ventilate trench/void to restore O <sub>2</sub> to > 19%
	Limit Level	<18% O <sub>2</sub>	Stop works  Evacuate personnel/prohibit entry  Increase ventilation to restore $O_2$ to > 19%
Methane (CH <sub>4</sub> )	Action Level	>10% LEL	Post "No Smoking" signs Prohibit hot works Increase ventilation to restore CH <sub>4</sub> to <10% LEL
	Limit Level	>20% LEL	Stop works Evacuate personnel/prohibit entry Increase ventilation to restore CH <sub>4</sub> to<10% LEL
Carbon Dioxide (CO <sub>2</sub> )	Action Level	>0.5% CO <sub>2</sub>	Ventilate to restore CO <sub>2</sub> to < 0.5%
	Limit Level	>1.5% CO <sub>2</sub>	Stop works Evacuate personnel / prohibit entry Increase ventilation to restore CO <sub>2</sub> to <0.5%

Table 3-2 Action Levels, Limit Levels and Event and Action Plan for LFG

## 3.3 Environmental Audit of Non-monitored Parameters

- 3.3.1 Site inspections provide a direct means to trigger and enforce the environmental protection and pollution control measures specified in the Environmental Impact Assessment (EIA) Report. To examine operational practice, site inspections are to be undertaken regularly by the ET once per month, and joint site inspections are to be carried out by the ET and IEC once per quarter. Ad hoc site inspections are also carried out if significant environmental problems are identified. In addition, inspections may be required subsequent to receipt of an environmental complaint, or as part of the investigation work, as specified in the EAP. The following parameters are required to be audited as part of the operation phase EM&A programme:
  - Air Quality
  - Water Quality
  - Waste Management
  - Land Contamination



## 3.4 Environmental Mitigation Measures

3.4.1 Environmental mitigation measures applicable to the operation phase EM&A as stated in the Implementation Schedule are summarised in *Appendix 1*.

# 3.5 Environmental Requirements in Tenancy Agreements

3.5.1 Environmental requirements specified in tenancy agreements are summarised in *Appendix* 2.



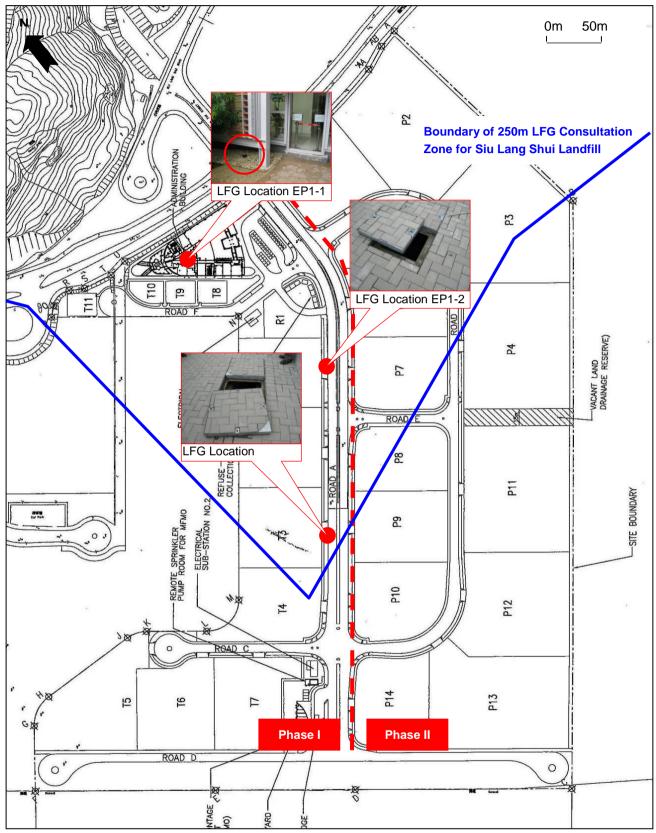


Figure 3-1 LFG Monitoring Locations within EcoPark Phase I



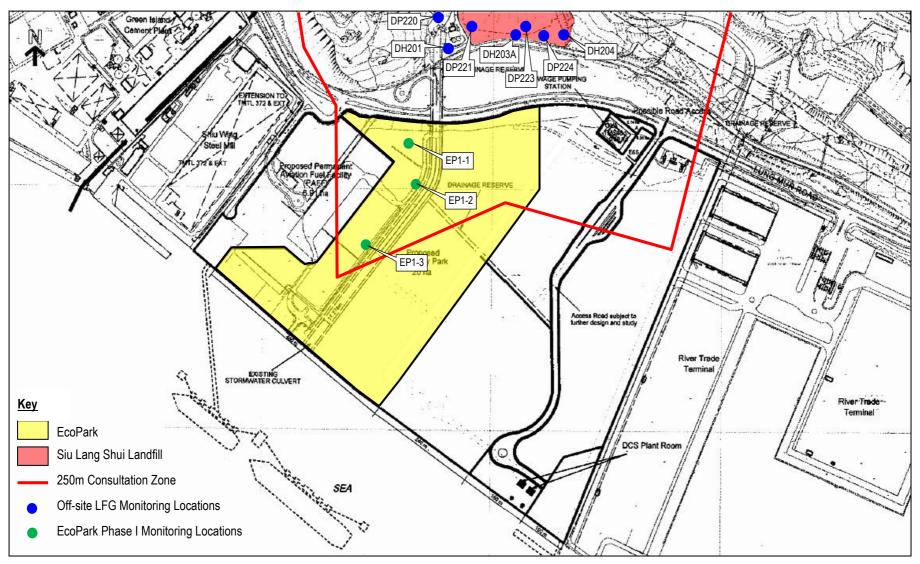


Figure 3-2 Replacement Figure for EM&A Manual Figure 6.1



## 4 OPERATION STATUS

- 4.0.1 *Figure 4-1* shows the location of lots within EcoPark, the tenancy numbers and tenant names.
- 4.1 Tenants and Processes

### Tenancy EP06-034

- Lot Size: Approx. 5,000m<sup>2</sup>
- Activity: Recycling of Waste Wood
- Tenant: Hong Kong Hung Wai Wooden Board Company
- 4.1.1 Formal recycling activities have not yet been commenced. Preparatory works within the tenant lot were still in progress. All building submissions have been approved by Buildings Department (BD) in May 2009. The Drainage Plans were approved by Drainage Services Department (DSD) on 21 May 2009. Building contractors were invited to submit tenders in June 2009, yet no construction has been carried out by the end of this reporting period.

### Tenancy EP07-02

- Lot Size: Approx. 6,500m<sup>2</sup>
- Activity: Recycling of WEEE
- Tenant: Li Tong Group
- 4.1.2 Formal recycling activities have not yet been commenced. Formal approval of buildings submissions has been received from BD. Phase 1 construction works has been commenced since 1 June 2009, and is expected to complete in April 2010. In October 2009, the tenant has amended the drawings in order not to sit on the manhole.

### Tenancy EP07-03

- Lot Size: Approx. 6,000m<sup>2</sup>
- Activity: Recycling of Organic Waste (Waste Cooking Oil)
- Tenant: Champway Technology Limited
- 4.1.3 All buildings submissions have been approved by BD and consent of construction has also been granted. The construction of the production plant commenced on 7 March 2009, and two foam guns were installed as fire service equipments in November 2009.
- 4.1.4 The application for registration as Chemical Waste Producer was approved in April 2009, yet no Chemical Waste Producer registration will be required if the tenant can fully recovered the alcohol in the product. The Wastewater Discharge Licence application was submitted in May and approved in July 2009. Public notice for the application of Specified Process Licence was published in July 2009 and one public comment related to emission issue was received. The



application of Specified Process Licence was approved on 14 September 2009. For the Dangerous Goods Licence, the tenant has supplied the required information to Fire Services Department (FSD) and the application is still pending.

As of end December 2009, the tenant has not yet commenced formal recycling activities; however, waste cooking oil has been delivered to the lot for simple treatment and treated waste cooking oil was generated. A proposal for waste storage in vessels was submitted in early June 2009. Starting from October 2009, the tenant has stockpiled treated waste cooking oil in the reserved area for WWTP of EcoPark for temporary storage. By end of December 2009, about 15 tonnes treated waste cooking oil was stored there<sup>2</sup>. Trial run and Phase I operation shall take place after the Occupation Permit is approved by BD. Details of waste throughout are provided in **Section 4.2**.

## Tenancy EP08-01

Lot Size: Approx. 5,000m<sup>2</sup>

Activity: Recycling of Waste Plastics

Tenant: Hong Kong Telford Envirotech Group Limited

- 4.1.6 Notice of Award of Contract was issued and the tenant took over the lot on 30 June 2008. The Building Plans were submitted to BD on 10 August 2009 and approved on 16 September 2009.
- As of end December 2009, the tenant has commenced preparatory works but has not yet commenced recycling activities. Plastic bags have been stockpiled in the tenant lot since July 2009. Other plastic waste and some recycling equipments could also be found. Details of waste throughput are provided in **Section 4.2**. The Process Review Checklist (PRC) was submitted in March 2009 and signed off in May 2009. Details of PRC can be referred in **Appendix 3**.

### Tenancy EP08-03

Lot Size: Approx. 9,500 m<sup>2</sup>

Activity: Recycling of Waste Metals

Tenant: Shiu Wing Steel Limited

- 4.1.8 The Tenancy Agreement was signed on 16 March 2009. The Building Plans and Structural Plans have been approved by BD on 2 and 9 July 2009 respectively. The revised Drainage Plans were submitted on 6 October 2009 and approved on 2 November 2009.
- 4.1.9 The Authorized Person for the construction works has been selected. The possession date of Shiu Wing's lot was 16 June 2009 and site clearance works, such as excavation works and electricity cable installation, commenced in July 2009. The tenant has nominated a contractor for construction works on 22 September 2009; since then, preparatory works have been

.

<sup>&</sup>lt;sup>2</sup> The amount of treated waste cooking oil mentioned in the Quarterly Report for August to October 2009 (200 tonnes) is only an estimation of the total amount of oil that will be stored in the WWTP. The figure has been revised based on the latest data from tenant.



- commenced. In December 2009, the transformation room was completed. It is likely for the lot to operate in January 2010.
- 4.1.10 The PRC is being prepared, pending receipt of further information from the Waste Reduction and EcoPark Group of EPD.

### Tenancy EP08-04

- Lot Size: Approx. 4,000 m<sup>2</sup>
- Activity: Recycling of materials arising from industrial and commercial activities
- Tenant: Cosmos Star Holdings Co., Limited
- 4.1.11 The Memorandum of Acceptance was issued on 25 February 2009, and the Tenancy Agreement was signed on 25 May 2009. The lot was handed over to the tenant on 15 August 2009. The building plans were revised but not yet approved by BD. As of end December 2009, no construction activity has been taken place.
- 4.1.12 The PRC is being prepared, pending receipt of further information from the Waste Reduction and EcoPark Group of EPD.

#### Tenant: Yan Oi Tong Limited

- 4.1.13 The preparation works and construction works commenced in November 2009. The construction works is expected to complete by end February 2010, and the workshop is expected to operate in early March 2010.
- 4.1.14 The PRC has been certified by ET Leader on 23 December 2009 and verified by IEC on 31 December 2009, pending receipt of approval from the Waste Reduction and EcoPark Group of EPD

#### Tenant: St. James Settlement

4.1.15 In December 2009, the construction works of workshop has been re-tendered. The construction works is expected to complete in June 2010.

## 4.2 Throughput Statistics

- 4.2.1 As advised by the Operator, two trucks load of waste wood (approximately 60kg each) were delivered to Hung Wai's site in January and February 2009 respectively. For Telford, 20,000 kg of waste plastic was sent to the site in July 2009. For Champway, 1,265,001 kg of cooking oil and 726,140 kg of grease trap waste were delivered to the site throughout 2009 and the output was 1,851,760 kg of treated cooking oil.
- 4.2.2 However, as of end December 2009, no tenants have yet commenced formal recycling activities within their lots. Throughput details are shown in *Appendix 4*.



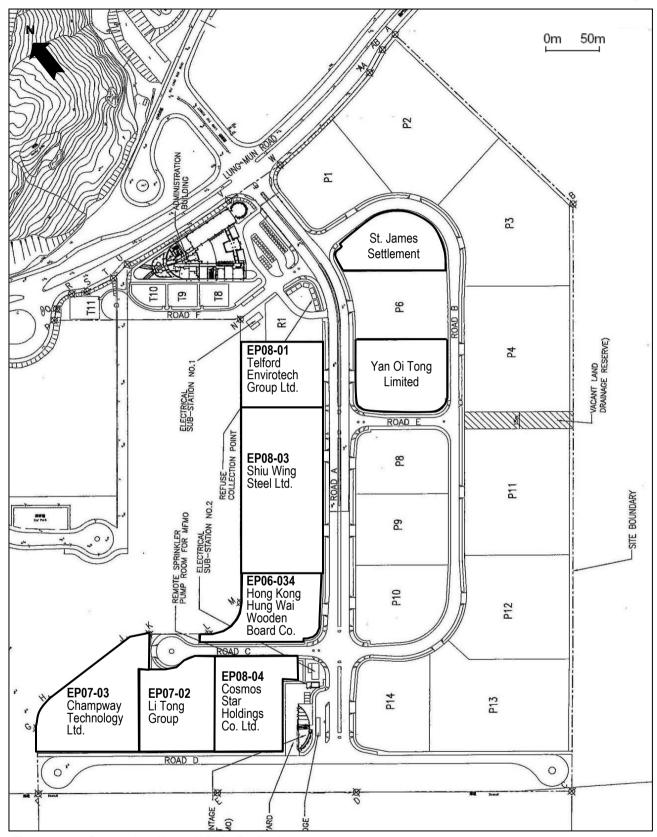


Figure 4-1 Current Lot Usage Within EcoPark



# 5 IMPLEMENTATION STATUS OF ENVIRONMENTAL PROTECTION MEASURES

- 5.1.1 Environmental mitigation measures applicable to the operation phase EM&A as stated in the Implementation Schedule are summarised in *Appendix 1*. Environmental requirements specified in Tenancy Agreements are summarised in *Appendix 2*.
- 5.1.2 As of end December 2009, no tenants have yet commenced formal recycling activities within their lots and so no environmental protection measure is required to be implemented.



## 6 MONITORING RESULTS

## 6.1 Monitoring Date, Time, Frequency and Duration

6.1.1 A set of LFG measurement was conducted on quarterly basis. In this reporting period, the measurement was undertaken during the joint IEC site inspection on 21 October 2009. When the LFG monitoring is underway, monitoring data, time, duration for monitoring and the weather condition, are recorded and listed in *Table 6-1*.

Station ID	Date	Time	Duration Weather Condition	
EP1-1	21-Oct-09	1130 – 1135	5 minutes	Overcast
EP1-2	21-Oct-09	1145 – 1150	5 minutes	Overcast
EP1-3	21-Oct-09	1155 – 1200	5 minutes	Overcast

Table 6-1 Sampling Schedule of LFG Monitoring

# 6.2 Monitoring Methodology, Parameters and Equipments

6.2.1 The LFG monitoring requirement and methodology are stipulated in Section 6 of the EM&A Manual. The LFG monitoring parameters and their measurement ranges are detailed in *Table* 6-2.

Parameters	Measurement Ranges
Methane (CH <sub>4</sub> )	0-100% LEL & 0-100% v/v
Oxygen (O <sub>2</sub> )	0-25% v/v
Carbon Dioxide (CO <sub>2</sub> )	0-100% v/v
Barometric Pressure	mBar (absolute)

Table 6-2 Parameters and Measurement Ranges of LFG Monitoring



- 6.2.2 LFG monitoring shall be carried out using intrinsically-safe, portable multi-gas monitoring instruments. The gas monitoring equipment shall:
  - Where possible, comply with BS6020 and be approved by BASEEFA as intrinsically safe, suitable for use in a Zone 2 are to BS5345.
  - Be capable of continuous monitoring of methane, oxygen and carbon dioxide.
  - Be capable of continuous barometric pressure and gas pressure measurements.
  - Normally operate in diffusion mode unless required for spot sampling, when it should be capable of operating by means of an aspirator or pump.
  - Have low battery, fault and over range indication incorporated.
  - Store monitoring data, and shall be capable of being down-loaded directly to a PC.
  - Measure in the following ranges:

Methane
 0-100% LEL & 0-100% v/v

Oxygen 0-25% v/v
 Carbon dioxide 0-100% v/v

Barometric pressure mBar (absolute)

- 6.2.3 The monitoring equipment shall alarm (both audibly and visually) in the event that the concentrations of the following are exceeded:
  - Methane rise to 10% LEL.
  - Oxygen fall to 18% by volume.
  - Carbon monoxide maximum short term (1-hour) exposure of 300ppm with long term average (8-hours) not to exceed 50ppm.

## 6.3 Types of Equipment Used and Calibration Details

6.3.1 Infra Red Gas Analyser as detailed in *Table 6-3* was used. The gas analyser is calibrated every 18 months. *Appendix 5* presents the monitoring equipment calibration records.

Equipment	Model	Serial no.	Qty.
Infra Red Gas Analyser	GA94A	GA3385	1

Table 6-3 Equipment List of LFG Monitoring



# 6.4 Results and Graphical Plots of Monitoring Parameters

6.4.1 LFG monitoring results are summarised in *Table 6-4* and detailed in *Appendix 6*. Graphical plots of the monitoring results are also provided in *Appendix 6*. No action / limit level exceedance was recorded.

Station			Monitoring	g Results		Actio	on / Limit L	_evel
ID	CH <sub>4</sub> (% v/v)	CH <sub>4</sub> (% LEL)	O <sub>2</sub> (% v/v)	CO <sub>2</sub> (% v/v)	Barometric Pressure (mBar)	CH <sub>4</sub> (% LEL)	O <sub>2</sub> (% v/v)	CO <sub>2</sub> (% v/v)
EP1-1	0.0	0.0	20.6	0.2	1015			
EP1-2	0.0	0.0	20.1	0.0	1015	Above 10 / 20	Below 19 / 18	Above 0.5 / 1.5
EP1-3	0.0	0.0	20.0	0.0	1013	10/20	19/10	0.5 / 1.5

Note: (1) Shaded area indicates an exceedance of Limit Level

Table 6-4 LFG Monitoring Results



## 7 WASTE GENERATION STATISTICS

- 7.1.1 As of end December 2009, no tenants have commenced formal recycling activities within their lots. However, Champway conducted a simple treatment for waste cooking oil which generates a total of 139,380 kg of waste in 2009. The generated waste included 99,557 kg of organic waste and 39,823 kg of water waste (semi-solid and slurry inclusive).
- 7.1.2 The collected waste cooking oil was heated up and separated into organic waste and cooking oil. No wastewater was discharged but water waste such as semi-solid and slurry were generated from the separation process. These organic waste and water waste were collected by licence collectors, transported to and disposed of at WENT Landfill as general refuse.
- 7.1.3 Waste generation details are shown in *Appendix 4*.



## 8 SUMMARY OF ENVIRONMENTAL AUDIT

## 8.1 January 2009

- 8.1.1 The environmental audit was carried out by the ET and IEC on 30 January 2009. At this time, construction of EcoPark Phase I was ongoing and no tenants were yet carrying out recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.1.2 Although Champway has not commenced recycling activities, some effluent generated from centripetal separation from waste cooking oil will be discharged into public sewer. As stated in Design Audit Section 4.2.2, Champway should apply a Wastewater Discharge Licence during trail run and full operation in compliance with legislative requirement.
- 8.1.3 Champway was advised to provide concrete bund for the oil drums placed near temporary site office, in order to prevent oil leakage flowing into the storm water channel. Champway was also advised to clear the storm water channel.

## 8.2 February 2009

8.2.1 The environmental audit was carried out by the ET on 24 February 2009. At this time, construction of EcoPark Phase I was ongoing and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited. No significant observations were made.

## 8.3 March 2009

- 8.3.1 The environmental audit was carried out by the ET on 26 March 2009. At this time, construction of EcoPark Phase I was ongoing and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.3.2 Although no effluent was discharged into the sewerage system, Champway was reminded to apply for the Wastewater Discharge Licence under the WPCO for effluent generated from centripetal separation from waste cooking oil. The application was under preparation at by end March 2009.

## 8.4 April 2009

- 8.4.1 The environmental audit was carried out by the ET and IEC on 29 April 2009. At this time, construction of EcoPark Phase I was ongoing and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.4.2 Champway was advised to spray water over the entire site, especially near access road, to minimise dust generation.



## 8.5 May 2009

8.5.1 The environmental audit was carried out by the ET on 24 May 2009. At this time, construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited. No significant observations were made.

#### 8.6 June 2009

- 8.6.1 The environmental audit was carried out by the ET on 29 June 2009. At this time, construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.6.2 Soil deposit in U channels was observed at Champway. The tenant was reminded to clean up the deposit.

## 8.7 July 2009

- 8.7.1 The environmental audit was carried out by the ET and IEC on 27 July 2009. At this time, construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.7.2 During the joint site inspection on 27 July 2009, three monitoring locations for LFG were identified and agreed as suitable monitoring locations by the ET, IEC and SGJV. These three monitoring locations are listed in *Table 3-1* and shown in *Figure 3-1* and will be used for LFG monitoring from the next quarter onwards.
- 8.7.3 The deposit of soil in the U channels of Champway's lot has been cleaned up. During the joint site inspection, Champway was reminded to obtain all necessary licences before operation and to ensure that stop-logs for the perimeter drainage system are readily available for use in the event of liquid chemical spillage within their site.

## 8.8 August 2009

- 8.8.1 The environmental audit was carried out by the ET on 21 August 2009. Construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited. No significant observations were made.
- 8.8.2 Since mud trail was observed at Champway's lot entrance during the site inspection, the tenant was reminded about providing wheel washing facility at entrance.



## 8.9 September 2009

8.9.1 The environmental audit was carried out by the ET on 22 September 2009. Construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited. However, observations displayed in *Table 8-1* were noted during the site audit.

Tenant	Observation	Advice from ET	Remedial Actions by Tenant
Shiu Wing	Soil deposit inside U channels was observed.	The tenant was reminded to clean up the deposit.	As the tenant lot was inaccessible during the
	<ol><li>Chemicals without label and drip tray were observed.</li></ol>	<ol><li>The tenant was reminded to provide label and drip tray to all the chemicals to prevent ground contamination.</li></ol>	joint site inspection in Oct 2009, the status shall be followed up in the next monthly site inspection. (Outstanding)
	Soil deposit inside U channels was observed.	The tenant was reminded to clean up the deposit.	As the tenant lot was inaccessible during the joint site inspection in O 2009, the status shall be followed up in the next monthly site inspection. (Outstanding)
Li Tong	Chemicals without drip tray were observed.	<ol> <li>The tenant was reminded to provide drip tray to all the chemicals to prevent ground contamination, and put them in a proper storage area.</li> </ol>	
	<ol><li>Stagnant water was found inside safety helmet on site.</li></ol>	<ol><li>The tenant was reminded to remove the stagnant water and maintain site tidiness.</li></ol>	

Table 8-1 Observations made during Environmental Audit on September 2009

8.9.2 Champway was expected to stockpile about 200 tonnes treated waste cooking oil in the reserved area for WWTP of EcoPark for temporary storage, starting from October 2009<sup>3</sup>. Its trial run and phase 1 operation was supposed to take place in mid-November 2009.

### 8.10 October 2009

- 8.10.1 The environmental audit was carried out by the ET and IEC on 21 October 2009. Construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.10.2 During the joint site inspection, LFG monitoring was undertaken at the three monitoring locations agreed by the ET, IEC and SGJV in the previous quarter. These three monitoring locations are listed in *Table 3-1* and shown in *Figure 3-1*. The monitoring results are presented in *Section 6.4*. No action / limit level exceedance was recorded.

<sup>&</sup>lt;sup>3</sup> Such figure is only an estimation of the total amount of oil that will be stored in the WWTP. The latest amount can be referred to **Sections 2.3.2** and **4.1.5**.



- 8.10.3 The site inspection checklist verified by IEC was used to carry out a trial audit at Champway's lot. Two observations were recorded, and the approved checklist is shown in *Appendix 7*. For the temporary storage of treated waste cooking oil at the reserved area for WWTP, Champway was reminded to place canvas underneath the storage tanks and enhance the monitoring frequency so as to prevent ground contamination. The stagnant water on canvas shall also be removed after raining.
- 8.10.4 Excavation more than 1m depth in the tenant lot of Shiu Wing was observed during the joint site inspection. Since Shiu Wing is located within the LFG consultation zone, LFG monitoring is required when excavation is more than 1m deep. The LFG monitoring results are attached in *Appendix 8* for reference.

#### 8.11 November 2009

- 8.11.1 The environmental audit was carried out by the ET on 26 November 2009. Construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.11.2 The audit at Champway's lot was carried out based on the verified site inspection checklist used in previous month. The two observations found in October 2009 were rectified, and no major environmental deficiency was observed during the site inspection. The approved checklist is shown in *Appendix 7*. For the temporary storage of treated waste cooking oil at the reserved area for WWTP, bunds were provided to 5 loaded storage tanks and the remaining 3 storage tanks without bunds were empty. Champway was again reminded about providing adequate preventative measures to the storage tanks when they are loaded with treated waste cooking oil.
- 8.11.3 As examined during the site inspection, the outstanding observations recorded at Shiu Wing's and Li Tong's lots in September 2009 were remedied.

### 8.12 December 2009

- 8.12.1 The environmental audit was carried out by the ET on 23 December 2009. Construction of EcoPark Phase I was completed and no tenants were yet carrying out formal recycling activities within EcoPark. As such, there were no processes to be audited.
- 8.12.2 Similar to previous month, the audit at Champway's lot was carried out based on the verified site inspection checklist. Two observations were recorded, and the approved checklist is shown in *Appendix 7*.
- 8.12.3 Two environmental deficiencies were found at Li Tong's and Yan Oi Tong's lot. The details of observation, together with the advice provided to operator / tenant, are attached in *Appendix 9*. The remedial status shall be followed up in the next monthly site inspection.



## 9 COMPLAINTS

9.1.1 As of end December 2009, no tenants have yet commenced formal recycling activities within their lots and no complaints have been received related to recycling activities.



## 10 ANNUAL REVIEW

## 10.1 Interpretation of EM&A Data

As mentioned in *Clause 3.1.1*, the only parameter to be monitored as part of the operation phase EM&A programme is LFG. Quarterly LFG monitoring has been carried out by the ET since October 2009 following the completion of Phase I construction of EcoPark, as stipulated in *Clauses 6.4.3* and *6.4.4* of the Final EM&A Manual. With reference to *Section 6.4*, no action / limit level exceedance was recorded in October's monitoring. Consequently, the outcome of quarterly monitoring is considered as sufficient and effective according to *Clause 8.7.11* of the EIA Report.

## 10.2 Environmental Acceptability of EcoPark

10.2.1 As of end December 2009, no tenants have yet commenced recycling activities within their lots. It is therefore impossible to assess the environmental acceptability of EcoPark.

## 10.3 Monitoring Methodology

10.3.1 As mentioned in **Section 10.1.1**, quarterly LFG monitoring has been carried out by the ET since October 2009, and no action / limit level exceedance was recorded in October's monitoring. The quarterly monitoring of LFG adopted was therefore considered as sufficient and effective according to **Clause 8.7.11** of the EIA Report.

# 10.4 Practicality and Effectiveness of EIA Process and EM&A Programme

As of end December 2009, no tenants have yet commenced recycling activities within their lots and so the EM&A programme has not yet been fully utilised. As such, the cost effectiveness of operational auditing, while no tenant is carrying out recycling activities, is questionable. No improvements to the EM&A programme are recommended.



## 11 CONCLUSIONS

11.1.1 As of end December 2009, no tenants have yet commenced formal recycling activities within their lots. No conclusion is therefore drawn relating to the operation phase EM&A programme in this reporting period.



Appendix 1

Environmental Mitigation Measures (from the Implementation Schedule)



EIA Ref.	EM&A Ref.	Environmental Protection Measures Identified in the Implementation Schedule that are Applicable to the Operation Phase of EcoPark	Location / Duration of Measures / Timing of Completion of Measures	Implementation Agent	Relevant Legislation and Guidelines
General			L		L
5.5.23 to 5.5.25, 10.2.24 & 10.2.37	4.2.5 to 4.2.8	The Operator shall develop and implement an Emergency Response Plan (ERP) that lists the procedures to be followed in case of fire, fuel or chemical spillage or other emergency within the EcoPark.	Throughout the duration of the operation.	Operator	
12.2	7.2	No process shall be allowed to operate within EcoPark without approval from WFBU. Approval will be based on the ten-step Process Review, which may include a Design Audit if deemed to be necessary.	Throughout the duration of the operation.	ET IEC Project Proponent	
	8.1.2	All reports (including Process Review Checklists and any Design Audits) shall be prepared and certified by the ET, verified by the IEC and approved by the Project Proponent.	Throughout the duration of construction works until construction is substantially completed. Throughout the duration of the operation.	ET IEC Project Proponent	
12.3	7.3	The Operator shall prepare and implement an Environmental Management Plan (EMP) to define mechanisms for achieving the environmental requirements specified in the EIA, EP and in statutory regulations.	Throughout the duration of the operation.	Operator	
Air Quality	,				
13.2		The Operator shall ensure that the EcoPark "base case" assumptions for air quality shown in Table 13.1 of the Final EIA Report are met by tenants, as a whole.	Throughout the duration of the operation.	Operator	Table 13.1 of the Final EIA Report
Water Qua	lity				
5.4.11 & 5.6.7		To minimise the chance of accidental spillage during loading and unloading, and thereby reduce marine water quality impacts, well established cargo handling guidelines should be followed.	Adjacent to EcoPark marine frontage when loading or unloading goods.	Operator Operators of bulk carriers	Sections 5 and 6 of IMO Code of Practice for the Safe Loading/Unloading of Bulk Carriers
5.5.19		Contaminated water collected in the surface drainage systems shall be treated at the WTF or other appropriate treatment facility.	Within EcoPark throughout the life of the facility.	Operator	



EIA Ref.	EM&A Ref.	Environmental Protection Measures Identified in the Implementation Schedule that are Applicable to the Operation Phase of EcoPark	Location / Duration of Measures / Timing of Completion of Measures	Implementation Agent	Relevant Legislation and Guidelines
5.5.23 to 5.5.25	4.2.5 to 4.2.7	An Emergency Response Plan (ERP) will be formulated to address various accident scenarios. The ERP will be certified by the Environmental Team (ET) and verified by the Independent Environmental Checker (IEC) under the operation EM&A programme.	Within EcoPark throughout the life of the facility.	Operator	
5.6.4		For uncovered areas where recovery process identified as causing potentially high level of contamination are located, stop-logs will be installed in the perimeter drainage system to isolate contamination.	Within EcoPark throughout the life of the facility.	Operator	
	4.2.2	The ET should develop an audit checklist, with the agreement of the IEC, to ensure that each mitigation measure is implemented when appropriate and operated correctly when implemented.	Within EcoPark throughout the life of the facility.	ET with IEC	

#### Waste Management

6.8.7	5.2.4	The Operator should register with EPD as a chemical waste producer.	Within EcoPark throughout the life of the facility.	Operator	Waste Disposal (Chemical Waste) (General) Regulation
6.8.16		The dust collected by any air pollution control equipment installed by tenants must be tested to ensure compliance for landfill disposal.	Within EcoPark throughout the life of the facility.	Operator	Practice Note for disposal of dusty waste at landfills & Admission Ticket System
6.8.18 & 6.8.22	5.2.4	Sludge will be disposed of at WENT landfill, or at any future dedicated sludge treatment facility. Sludge will be collected by a Licensed collector at regular intervals, as determined by the operation of the WTF	Within EcoPark throughout the life of the facility.	Operator	
6.8.21	5.2.4	Chemical wastes shall be stored in appropriate containers in a covered area. "No Smoking" signs will be clearly displayed to prevent accidental ignition of any flammable materials. Drip trays capable of storing 110% of the volume of the largest container will be used to mitigate possible leakage.	Within EcoPark throughout the life of the facility.	Operator	Code of Practice on the Packaging, Labelling and Storage of Chemical Wastes
	5.2.3 & 5.2.5	The ET should develop an audit checklist, with the agreement of the IEC, to ensure that each mitigation measure is implemented when appropriate and operated correctly when implemented.	Within EcoPark throughout the life of the facility.	ET with IEC	



EIA Ref.	EM&A Ref.	Environmental Protection Measures Identified in the Implementation Schedule that are Applicable to the Operation Phase of EcoPark	Location / Duration of Measures / Timing of Completion of Measures	Implementation Agent	Relevant Legislation and Guidelines
Preventi	on of Conta	nminated Land		1	
7.3.1	5.3.2	Any spillages of contaminating material shall be cleaned up immediately through the use of an absorbent. Any such used material should then be considered chemical waste and disposed of appropriately.	Within EcoPark throughout the life of the facility.	Operator	
7.3.3		Any areas within the lot to be used for recycling processes shall be concrete paved before recycling activities commence.	Within EcoPark throughout the life of the facility.	Operator	
7.3.5	5.3.2	During operation, the greatest risk of land contamination will come from the storage of chemical wastes, therefore the following measures should be followed:	Within EcoPark throughout the life of the facility.	Operator	
		<ul> <li>All chemical storage areas shall be provided with locks and be sited on sealed areas. The storage areas shall be surrounded by bunds with a capacity equal to 110% of the storage capacity of the largest tank to prevent spilled oil and chemicals from contaminating the ground.</li> </ul>			
		<ul> <li>Management of chemical waste is implemented through the control of waste storage, labelling of waste, transportation and treatment of chemical waste at an appropriate facility.</li> </ul>			
		<ul> <li>Chemical wastes will be collected, stored and disposed of in accordance with the Regulation. Disposal of other construction waste will be undertaken by Licensed contractors in accordance with applicable statutory requirements in the WDO.</li> </ul>			Waste Disposal (Chemical Waste) (General) Regulation
		<ul> <li>Chemical wastes shall be handled according to the relevant code of practice. Spent chemicals shall be stored and collected by an approved operator for disposal at a licensed facility in accordance with the relevant regulation.</li> </ul>			Code of Practice on the Packaging, Labelling and Storage of Chem Wastes & Chemical Waste (General) Regulation



EIA Ref.	EM&A Ref.	Environmental Protection Measures Identified in the Implementation Schedule that are Applicable to the Operation Phase of EcoPark	Location / Duration of Measures / Timing of Completion of Measures	Implementation Agent	Relevant Legislation and Guidelines
	5.3.3	The ET should develop an audit checklist, with the agreement of the IEC, to ensure that each mitigation measure is implemented when appropriate and operated correctly when implemented.	Within EcoPark throughout the life of the facility.	ET with IEC	
Landfill G	as				•
8.7.10 & 8.7.11	6.1.2	<ul> <li>Alert workers and visitors of possible LFG hazards</li> <li>Prohibit smoking and open fires on site</li> <li>Conduct regular (quarterly) LFG monitoring at mobile offices, equipment stores, etc.</li> </ul>	Within EcoPark throughout the life of the facility.	Operator	
	6.4.3	Following construction, routine monthly monitoring may be required at service voids and utility boxes. The monitoring requirement and specific locations of monitoring points shall be established based on the findings of the monitoring carried out during construction (i.e. if no LFG is detected during construction then no routine monitoring is required). The need for continued monitoring shall, however, be reviewed through discussion with EPD.	Within EcoPark throughout the life of the facility.	Operator	
Hazard to	Life				
10.4.3		Building height limit within EcoPark shall be applied to structures within which people may work at elevated levels.	Within EcoPark throughout the life of the facility.	Operator	EIA Report Table 10.2
Landscap	e and Visu	ual			
9.4.4		It recommended that this commonality be promoted throughout EcoPark by the Operator and adopted by tenants, if practicable.	Within EcoPark throughout the life of the facility.	Operator	



**Environmental Requirements in Tenancy Agreement** 



#### **GENERAL ENVIRONMENTAL RESPONSIBILITIES**

- 9.1 The Tenant shall at its own cost(s) comply with and shall ensure that the Premises is used, designed, constructed, operated and maintained in accordance with:-
  - (a) All relevant Ordinances, by-laws, regulations, statutory technical memorandums, codes of practice, rules, non-statutory guidance notes, schemes and abatement notices for the time being in force in Hong Kong including those relating to the environment and governing the control of any form of pollution (see specific Ordinances mentioned hereinbelow) and licensing requirements under relevant Ordinances and regulations.
  - (b) All information, mitigation measures, prohibitions, restrictions, recommendations and requirements under the Environmental Impact Assessment Report for Development of an EcoPark in Tuen Mun Area 38 with Appendices, i.e. the EIA Report (Register No.: AEIAR-086/2005) dated April 2005, the Final EM&A Manual dated April 2005, the application documents including all attachments (Application No. AEP-226/2005) and other relevant documents in the Register (or in any other places, any internet websites or by any other means as specified by the Director), including the prohibitions and mitigation measures for processes in Table 14.1 and the material throughputs, processes and remarks in Table B.1 of the EIA Report (in so far as applicable).
  - (c) All information, conditions, submissions, mitigation measures, orders, notices, requirements, prohibitions, restrictions and time limits under the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit - Application No.VEP-221/2006 (including updated information about the Permit, any amended permit and any further permit) and all mitigation measures recommended and to be recommended in submissions that shall be deposited with or approved by the Director as a result of permit conditions contained in the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit - Application No.VEP-221/2006 (including updated information about the Permit, any amended permit and any further permit). The Tenant shall refer to, inter alia, Conditions 4.1 to 4.14 (and Annexes A and B) and Conditions 3.7 and 3.8 (and Figures 2 and 3) of the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit - Application No.VEP-221/2006 regarding measures to mitigate air quality impact, measures to mitigate hazard to life impact, measures to prevent land contamination, measures to mitigate landfill gas hazard, maintenance of landscape and visual measures (see also hereinbelow regarding Condition 5 of the Environmental Permit and specified Ordinances).
  - (d) All information, conditions, submissions, mitigation measures, orders, notices and requirements under on going surveillance and monitoring activities during all stages of the Project and during the tenancy under the Tenancy Agreement (e.g. any additional mitigation measures recommended and to be recommended under the Process Review and Design Audit (carried out and to be carried out in accordance with the EM&A Manual) for various environmental impacts including, but not limited to, noise pollution, air quality, hazard to life, landfill gas hazard, landscape and visual measures, waste management and land contamination).
  - (e) All recommendations referred to in the documents of the EIAO Register which are not expressly referred to in Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit Application No.VEP-221/2006 and any amended Environmental Permit (unless expressly excluded or impliedly amended in the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit Application No.VEP-221/2006 and any amended Environmental Permit).
- 9.2 Further to Condition Nos. 6 and 8 hereinabove, the Tenant shall at its own cost provide relevant environmental monitoring data, information, documents and assistance to the Director and/or the Environmental Protection Department and shall permit authorised representatives of the



Environmental Protection Department to access, inspect, take samples and monitor the Premises and operations for the Process Review and the Design Audit carried out and/or to be carried out pursuant to Conditions 4.1 and 5 of the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit – Application No.VEP-221/2006 (and any updated Permit, amended permit and further permit).

- 9.3 If the Tenant's operations (i.e. activities and facilities for recovery and/or recycling and/or reprocessing) are not covered by the EIA Report and/or deviate from the development parameters mentioned in inter alia the EIA Report, the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit – Application No.VEP-221/2006 (including the parameters at Annex A) and/or any environmental licence (e.g. the Water Treatment Facility ("WTF") Discharge Licence), and if additional mitigation measures are not available or are not effective in the opinion of the Director, to ensure compliance with the EIA Report, the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit - Application No.VEP-221/2006 (including any updated Permit, amended permit and further permit) and the relevant environmental licence(s), the Tenant shall comply with any modified parameters and/or the Tenant shall immediately modify its operations in such a way that the findings and requirements of the EIA Report, the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit - Application No.VEP-221/2006 (including any updated Permit, amended permit and further permit) and the environmental licence(s) are complied with and shall immediately cease to continue the offending part of the operations or activity in question.
- 9.4 The Tenant shall at its own cost(s) apply for, obtain, renew, maintain and comply with all the relevant licences related to compliance with all relevant Ordinances, by-laws, regulations, statutory technical memorandums, codes of practice, rules, non-statutory guidance notes, schemes, abatement notices and the environmental permits for the time being in force in Hong Kong (including those relating to the environment and governing the control of any form of pollution). The Tenant shall obtain, renew and comply with all the said licences within the relevant time limits (in any event, within one (1) calendar month of the date of signing and/or execution of the Tenancy Agreement), shall comply with all abatement notices, orders, directions and requests of the relevant authorities and public officers and shall be responsible for paying all relevant fees, costs, fines and penalties.
- 9.5 The Tenant shall not do anything or omit to do anything which would cause, contribute to or involve a breach or potential breach by the Director relating to any of the matters mentioned in Conditions 9.1 to 9.4 hereinabove (and other Conditions hereinbelow).
- 9.6 The Tenant shall fully indemnify the Government and/or the Director for any fees, costs, damages, expenses, fines, penalties, losses and claims arising (a) out of any breach of any of the matters mentioned in inter alia Conditions 9.1 to 9.4 hereinabove (and other Conditions hereinbelow) or (b) from the use of the Premises or (c) out of any works carried out at any time during the term to or at the Premises or (d) out of anything now or during the term attached to or projecting from the Premises or (e) from any neglect or default by the Tenant or by its respective servants or agents or by any express licensee of the Tenant.

#### SPECIFIC ENVIRONMENTAL RESPONSIBILITIES

#### Air Pollution

10. Save with an appropriate exemption under the Air Pollution Control Ordinance (Cap. 311 of the Laws of Hong Kong) any regulations made thereunder and any amending legislation, the Tenant shall not install or permit or suffer to be installed upon the Premises or any part thereof or any building(s) or structure(s) or part of any building(s) or structure(s) erected or to be erected thereon any furnace, oven, chimney or flue or any other combustion equipment or use or permit or suffer to be used any fuel or any method or process of manufacture or treatment that might in any circumstance result in, cause or contribute to the discharge or emission of any pollutant or any noxious, harmful or corrosive matter, whether it be in the form of gas, smoke, liquid, solid or otherwise (including but not limited to



air pollutant as defined in Section 2 of the Air Pollution Control Ordinance (Cap. 311 of the Laws of Hong Kong)), which exists or which is imminent, without the prior written approval of the Director.

11. No alteration to the installation and method of manufacture shall be made without the prior written consent of the Director. In any event, the Tenant shall at its own cost(s) comply with, inter alia, Conditions 4.2 to 4.7 and Annex A of the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit – Application No.VEP-221/2006 regarding design, installation and operation of chimney, location of fresh air intakes and use of ultra-low sulphur or other cleaner fuel(s) as agreed by the Director (and the conditions of any updated Permit, amended permit and further permit regarding measures to mitigate air quality impact), good practices and relevant provisions of the EIA Report and Final EM&A Manual.

#### Noise Pollution

- 12. The Tenant shall take all necessary measures as may be required by and to the satisfaction of the Director to ensure that the operation of all plant and equipment, installed or used on the Premises or in any building(s) or structure(s) or any part of any building(s) or structure(s) erected or to be erected thereon, will not result, not cause and/or will not contribute any noise (which exists or which is imminent) which disturbs or annoys the residents or occupiers of any adjoining or neighbouring lot or lots or premises, or causes and/or contributes to disturbance to the general public under the Noise Control Ordinance (Cap. 400 of the Laws of Hong Kong) any regulations made thereunder and any amending legislation.
- 13. The decision of the Director as to whether any such plant and equipment are causing disturbance or annoyance as aforesaid shall be final and binding on the Tenant.

#### Waste Management

- 14. The Tenant shall not permit, allow or suffer any fuel or chemical and any sewage, waste water or effluent containing sand, cement, silt or any suspended or dissolved material to flow, escape or run from the Premises onto any adjoining land or allow any waste matter which does not form part of the recovery and/or recycling and/or reprocessing operation or is not part of the final product of such operation to be deposited, kept, held or stored anywhere within the Premises and other areas of EcoPark. The Tenant shall at its own cost(s) have all such matters and all waste arising from recycling activities, chemical waste arising from maintenance of plant and equipment, sewage sludge (from WTF) and general daily waste from the operation removed from the Premises or any building(s) or structure(s) or any part of any building(s) or structure(s) erected or to be erected thereon in a proper manner to the satisfaction of the Director.
- 15. In any event, the Tenant shall at its own cost(s) comply with, inter alia, Conditions 4.11 and 4.12 of the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit Application No.VEP-221/2006 regarding paving all areas of the Premises with concrete/using concrete hardstanding and siting all fuel tanks and chemical storage areas on the specified sealed areas, respectively (and comply with the conditions of any updated Permit, amended permit and further permit regarding measures to prevent land contamination). The Tenant shall at its own cost(s) comply with relevant provisions of the Waste Disposal Ordinance (Cap.354 of the Laws of Hong Kong) good practices and relevant provisions of the EIA Report and Final EM&A Manual.

#### Water Pollution

16. In the event that the Tenant produces, generates, permits, causes, allows or suffers any discharge which is subject to control under the Water Pollution Control Ordinance (Cap. 358 of the Laws of Hong Kong) any regulations made thereunder and any amending legislation, and is not covered by a WTF Discharge Licence issued under the Water Pollution Control Ordinance (Cap. 358 of the Laws of Hong Kong) the Tenant shall apply to the Director for a licence and comply with the terms and conditions stipulated in the licence and the WTF Discharge Licence at the Tenant's own cost(s). Otherwise, the Tenant is not allowed to discharge directly or indirectly or to produce, generate,



permit, cause, allow or suffer any discharge into any public sewer, storm-water drain, channel, stream-course, sea or any area inside or outside the Premises any trade effluent or foul or contaminated water or cooling or hot water. Subject to the said licence from the Director and WTF Discharge Licence, the Tenant shall at its own cost(s) separate, collect, discharge and send all process or industrial wastewater to the WTF for treatment to the standard required for discharge into a sewer leading to the sewage treatment works at Pillar Point or other treatment works specified in the licence.

- 17. Subject to obtaining advance written approval of the Director, the Tenant shall at its own cost(s) provide, install, operate and maintain its own waste water pre-treatment plants within the Premises if such process or industrial wastewater could not meet the influent limits / exceeds the maximum influent criteria of the WTF (in accordance with paragraph 7.2.9 of the Final E&MA Manual). The Tenant shall at its own cost(s) separate, collect, discharge and send all domestic wastewater (i.e. other than process or industrial wastewater) to the Pillar Point Sewage Treatment Works directly for treatment or other treatment works specified in the licence.
- 18. In any event, the Tenant shall prevent any spilled materials from entering the surface water drainage system and prevent contamination of the sea at its own cost(s) by, inter alia, providing, installing, operating and maintaining stop-logs or interceptors in the surface water drainage system and at the marine frontage area, respectively, or as required by the licence. The Tenant shall at its own cost comply with relevant provisions of the Dumping at Sea Ordinance (Cap 466 of the Laws of Hong Kong) good practices and relevant provisions of the EIA Report and Final EM&A Manual.

#### Hazard to Life Impact

- 19. To mitigate hazard to life impact, the Tenant shall comply with, inter alia, Conditions 4.8 to 4.10 of the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit Application No.VEP-221/2006 (and comply with the conditions of any updated Permit, amended permit and further permit regarding measures to mitigate hazard to life impact) and shall not:-
  - (a) Bring, keep, store or transport chlorine within the Premises and other areas of EcoPark;
  - (b) Bring, keep, store, locate or transport dangerous goods, substances and fuels supporting combustion including oxygen, acetylene, hydrogen peroxide, rubber tyres and diesel within 10 metres from the boundary of the site of EcoPark; and
  - (c) Exceed the building height restrictions for buildings on the Premises which are on/near the western boundary of the site of EcoPark as mentioned in Annex B to the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit Application No.VEP-221/2006 (including any updated Permit, amended permit and further permit).

#### Landfill Gas Hazard

20. To mitigate landfill gas hazard, the Tenant shall at its own cost(s) comply with, inter alia, Condition 4.13 of the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit – Application No.VEP-221/2006 regarding raising clear of the ground all buildings and enclosed structures as specified in inter alia Condition 3.7 (and comply with the conditions of any updated Permit, amended permit and further permit regarding measures to mitigate hazard to life impact).

#### Landscape and Visual Impacts

21. To mitigate landscape and visual impacts, the Tenant shall at its own cost(s) comply with, inter alia, Condition 4.14 of the Environmental Permit No. EP-226/2005 as amended by the Variation of Environmental Permit – Application No.VEP-221/2006 regarding maintaining landscape, planting, treatment and mitigation measures as specified in inter alia Condition 3.8 and Figure 3 (and comply with the conditions of any updated Permit, amended permit and further permit regarding measures to mitigate landscape and visual impacts).



**Endorsed PRC for Telford** 

# **EcoPark Process Review Checklist**



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S	PRC	No.		004 (PRC <u>1</u> of <u>1</u>	)				
General Details	Tena	nt Ref. No	).						
ra D	Tena	nt Name		Hong Kong Telford Envirotech Group Ltd					
ene	EcoF	Park Lot N	0.	EP08-01					
	Rela	ted Proce	sses PRC						
	Mate	rial Type		Plastic					
	Proc	ess Name	<b>!</b>	Plastic extrusion & Plastic Wood	d Compo	osite (PWC) m	anufacture		
	Proc	ess Speci	fics	Plastic sorting, flaking and wash	ing				
		-		Plastic cooling and cutting and c	entrifu	ıgal drying			
put				PWC Manufacturing					
Process Overview and Throughput	Details Attached			✓ Yes (attached) □ No, not required					
/ and T	Associated Material Throughput (incl. DGs, if any)			Material	In/O ut	Throughput (tonnes/yr)			
view				Mixed Plastics (Phase I)	In	12,480			
Ove				Mixed Plastics (Phase II)	In	20,448			
sess				PO, PE, PET, PWC etc. (Phase I)	Out	13,728			
Proc				PO, PE, PET, PWC etc. (Phase II)	Out	8,976			
				Other waste	Out	10,224			
		ughput < Assessm	EIA Limit? ent	Yes \( \sum \text{No, excellent} \)  Yes (attached) \( \sum \text{No, not} \)					
	<b>✓</b> P	rocess ha	s already b	een assessed in the EIA (from E	EIA Tab	ole 14.1):			
nent	Impa	cts to:							
essn	AQ	✓ Yes	☐ No	Fugitive dust and VOC controls					
mpact Assessment	WQ	<b>✓</b> Yes	☐ No	Process water / cooling water to	reated	at WTP			
pact	WM	✓ Yes	☐ No	Minimal non plastic / plastic was	ite				
Ξ	CI	□ Voc	√ No	None					

Note: AQ=Air Quality | WQ = Water Quality | WM = Waste Management | CL=Contaminated Land

# serco

# **EcoPark Process Review Checklist**

	Pro	posed Mitigation	Wastewate	er Treatme	nt Plant (WTP) is proposed to					
	trea	treat wastewater and minimal wastewater will be discharged as the treated								
	wate	er will be reused in the p	rocess. Hyd	raulic drive	en system is proposed to					
	supp	oress dust generated dur	ing extrusio	on process o	and the water will be treated					
nued	in W	/TP. VOC emission will be	mitigated l	by UV photo	olysis.					
(confir	inci	udes Chimney ?	☐ Yes	<b>☑</b> No	0					
ssment		es, Complies with Table 13.1?	☐ Yes	□ No	☐ Pending Confirmation					
Impact Assessment (continued)		Process has not been a Design Audit because:	assessed in	the EIA bu	ut is unlikely to warrant a full					
Summary	3 5 5 0	Unacceptable/under process to operate upper process to operate upper process.	requirement o warrant a onmental in termined en until Design	full Design npacts – al ivironmenta Audit has	•					

ign-off Requirements

	ध	IEC	EPD	Operator
Name	Hyder Consulting	Scott Wilson	Waste Reduction & EcoPark Group	Serco Guardian Joint Venture
Sign-off	Certifled	Verified	Approved	Tenant Advised
Date	17/5/09	191512009	20/5/2609	20/5/2009
Signed	Alexi BHANJA	Harold Insley	Lawrence WONG	T C HON
Role	ET Leader	IEC	Principal EPO	Park Manager
Signature	M.	Omh	Milong	V Justo



# 香港德福環保科技集團有限公司 Hong Kong Telford Envirotech Group LTd

編號: dc0903051/li

致:安誠工程顧問有限公司

2009年3月5日

彭卓凡先生

感謝貴司提出環保園內工序檢討問題, 敝公司非常樂意提供有關資料。查在投標書內, 因未能在設置塑膠注塑公序數量上作出評估, 未能有合適處理報價。

現附上裝設資料供貴司參考。該項設置針對敝司單一排放在塑料熔化過程中所產生廢氣裝置設備及流程圖,在其它工序例如:破碎清洗,因由水力帶動物料處理淨化,過程中無排放揚塵及揮發性有機化合物。在標書內已有污水排放設施。敝公司保證排放排發性有機代合物。將達至環保園內要求。

隨函附上廢氣排放設備流程圖一份供貴司參考。

香港德福環保科技集團 李慶德



# 4.2 工业废气处理工艺流程

塑料熔化过程中产生的废气通过引风机抽出,进入 THY-EQ60500 工业废气 UV 高效光解净化设备内,经高能紫外线光束裂解/臭氧氧化处理后,最终通过管道排放到大气中。

工业废气净化处理的工艺流程:(如下图所示)

达标排放 ⑤

# THY工业废气IV高效光解净化设备



**集风口** 

## 4.3 技术原理

紫外线/臭氧光解氧化技术是一种新型废气治理技术,其基本原理:废气一方面在高能紫外线照射下,使挥发性有机物(VOCs)开环和断裂等多种反应,降解转变成 CO<sub>2</sub>,H<sub>2</sub>O等低分子化合物;一方面利用高能紫外光照射空气中的氧气生成臭氧,臭氧吸收紫外线生成氧自由基和氧气,氧自由基与空气中的水蒸气作用生成羟基自由基,一种更强的氧化剂,与醇、醛、羧酸等有机废气,彻底氧化为水、二氧化碳等无机物。另外,未吸收紫外线的臭氧也是一种强氧化剂,与一些有机废物接触后将其氧化生成水、二氧化碳等无机物。

# 5. 净化处理设备及其参数

# 5.1 废气净化处理设备

THY-EQ60500 工业废气 UV 高效光解净化设备

数量: 1 套

功率: 7900w/220v

设备尺寸 mm: 1700×1500×2100

风口尺寸 mm: 1500×700

### 5.2 废气排风机

选择风量为 15000m³/h 左右的中压风机

## 5.3 废气排放管道

管道材料建议选择钢板,净化设备后排风管道尺寸 mm: 800×800

为达到最佳净化效果,需有 2~3 秒反应时间,THY 净化设备后排风管道长度需 20 米以

	Ď	関					泗		
上 注	サイ       生産線       (晶片成品)         サイ       生産線       (片科)         (着)       (音)	· 通 通		チャット ( 上本) 生産線 ( 上本)	□ □ □   □   □   □   □   □   □   □   □		通道	再生科拉粒塑膠機一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个	4 本品计部数十二(14)
	日本 日本	3	登路□	母母─	(有配	型	海海		
少被参数人	(				面全局		包		第字楼

生産線分佈圖

# 屯門38區環保園 循環再生項目 (循環處理流、全港十八區廢塑膠)





注:PET樽 = 礦泉水樽,汽水樽

PO樽 = 洗潔精樽 + 果汁樽,牛奶樽

LDPE = 包裝膠紙

PO袋 = 膠袋

硬膠 (玩具,招牌,影音產品) 硬廖 (迴圈處理過程) Û 招牌 拆件 分類

破碎,清洗 破碎,清洗 ABS, PMMA PS, PC 拉粒

# B1 (5)

# 廢塑料處理/回收量

第一期:每月外判運輸回收量: 520 噸

2 班外判運輸回收量:520 噸 x 2=1040 噸

第二期: 每月外判運輸回收量: 852 噸

2 班外判運輸回收量: 852 噸 x 2=1704 噸

# 每季回收/處理量:

第一期 每季回收/處理量:		第一 、 二期每季共回收	女/處理量
第一班:520 噸 x 3 月= 156	0 噸	第一班:852 噸 x 3 月 =25	556 順
第二班:1040 噸 x3 月=	3120 噸	第二班:1704 噸 x3 月=	5112 噸

# 每區每月回收量:

第一班 每月回收量:	第一、二班 每月共回收量:
一班:520 噸 / 18 區 = 28.8 噸/月	一班: 852 噸 /18 區 =47.3 噸/月
二班:1040 噸/18 區 = 57.7 噸/月	二班: 1704 噸/ 18 區 =94.6 噸/月

第一班生產量	第二班生產量
每月生產:18.4(T) x 26 日= 478 (T)	每月生產: 32.8(T) x 26 日 = 852(T)
每月每天2班工作計	每月每天 2 班工作計算:852(T)x2=
算:478(T)x2=956(T)	1704(T)

TENDER OBENING
COMMITTEE
RECEIVED

1/3 MAR 2008
INITIALS:

# 處理量

# 第一期生產表(一班計算)8小時

產品	每天產量(8小時)	每月產量	每季產量
PO 樽	2.4(T)	62.4 噸	187.2噸
(再生粒料)			
PE(再生粒彩	1.6(T)	41.6噸	124.8噸
膠袋(成品)	2.8(T)	72.8噸	218.4噸
PO生產線	4(T)	104噸	312噸
PE生產線	3.6(T)	93.6噸	280.8噸
PET生產線	3.6(T)	93.6噸	280.8噸
廖袋粒料	2(T)	52噸	156噸
塑木生產線	2(T)	52噸	156噸

# 第一期1班每月生產量:

22噸 x 26天 = 572噸

第一期2班每月生產量:

572噸 x 2班 =1144噸

第一期2班每季生產量:

1144噸 x 3個月 = 3442噸

# 第二期機械投入後每月生產量:

第二期機械投資後1班生產量:

14.4噸 x26天=374.4噸

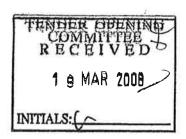
第二期機械投入後2班生產量:

374.4噸 x2班=748噸

第二期機械投入後2班每季生產量:

748噸 x3個月=2244噸

# \* 每季處理量可達 5686噸





# Material and Waste Throughputs



# Throughput of Hong Kong Hung Wai Wooden Board Company (EP06-034)

	Waste In	put (kg)	Product Ou	ıtput (kg)*	Waste Disp	osal (kg)*
Date	Waste Wood	Cum Total	Wooden Board	Cum Total	General Refuse	Cum Total
Jan-09	60	38,060	-	-	-	-
Feb-09	60	38,120	-	-	-	-
Mar-09	-	38,120	-	-	-	-
Apr-09	-	38,120	-	-	-	-
May-09	-	38,120	-	-	-	-
Jun-09	-	38,120	-	-	-	-
Jul-09	-	38,120	-	-	-	-
Aug-09	-	38,120	-	-	-	-
Sep-09	-	38,120	-	-	-	-
Oct-09	-	38,120	-	-	-	-
Nov-09	-	38,120	-	_	-	-
Dec-09	-	38,120	-	-	-	-

Note: \* Tenant has not yet commenced formal recycling activities within the lot



# Throughput of Champway Technology Limited (EP07-03)

	Was	ste Input (k	g)	ı	Product Out	out (kg)*			Waste D	isposal (kg)*	
Date	Cooking Oil	Grease Trap Waste	Total	Treated Cooking Oil	Biodiesel	Glycerin	Total	Inorganic Waste	Organic Waste	Water Waste^	Total
Jan-09 <sup>#</sup>	93,454	-	93,454	86,912	-	-	86,912	-	4,673	1,869	6,542
Feb-09	86,855	-	86,855	80,775	-	-	80,775	-	4,343	1,737	6,080
Mar-09	88,883	-	88,883	82,661	-	-	82,661	-	4,444	1,778	6,222
Apr-09	82,530	-	82,530	76,753	-	-	76,753	-	4,127	1,650	5,777
May-09	91,022	-	91,022	84,650	-	-	84,650	-	4,551	1,820	6,371
Jun-09	114,143	-	114,143	106,153	-	-	106,153	-	5,707	2,283	7,990
Jul-09	106,287	-	106,287	98,847	-	-	98,847	-	5,314	2,126	7,440
Aug-09	115,096	58,190	173,286	161,156	-	-	161,156	-	8,664	3,466	12,130
Sep-09	125,091	41,950	167,041	155,348	-	-	155,348	-	8,352	3,341	11,693
Oct-09	145,139	324,800	469,939	437,043	-	-	437,043	-	23,497	9,399	32,896
Nov-09	111,053	215,600	326,653	303,787	-	-	303,787	-	16,333	6,533	22,866
Dec-09	105,448	85,600	191,048	177,675	-	-	177,675	-	9,552	3,821	13,373

Notes:\* Tenant has not yet commenced formal recycling activities within the lot

<sup>#</sup>Tenant revised the amount of waste cooking oil input in January 2009 from 4,443 kg to 93,454 kg

<sup>^</sup> Water waste includes slurry and semi-solid waste and is disposed of at landfill



# Throughput of Hong Kong Telford Envirotech Group Limited (EP08-01)

Waste		put (kg)	Product Ou	ıtput (kg)*	Waste Disp	Waste Disposal (kg)*		
Date	Waste Plastic	Cum Total	PO, PE, PET, PWC	Cum Total	General Refuse	Cum Total		
Jul-09	20,000	20,000	-	-	-	_		
Aug-09	-	20,000	-	-	-	-		
Sep-09	-	20,000	-	_	-	-		
Oct-09	-	20,000	-	_	-	-		
Nov-09	-	20,000	-	-	-	-		
Dec-09	-	20,000	-	-	-	-		

Note: \* Tenant has not yet commenced formal recycling activities within the lot



Calibration Certificate of Infra Red Gas Analyser

# FUGRO TECHNICAL SERVICES LIMITED

MateriaLab Division,
Fugro Development Centre,
Fugro Development Centre,
Fugro 17 MS Captle Peak Ro

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



# REPORT ON CALIBRATION OF INFRA RED GAS ANALYSER

Client

Fugro Technical Services Limited – MateriaLab Division

Sample description

One sample of Infra Red Gas Analyser (GA94A)

Sample identification

E / 084 / 1

Serial number

GA3385

Test required

Calibration

Date of calibration

08/07/2009

Next calibration date

08/01/2010

Method used

In-house method (Comparison with Standard Gas)

## Results:

Parameters	Standard Gas Concentration,	Infra Red Gas Analyser Reading,	Deviation,
T di di liotoi s	% volume	% volume	% volume
Methane (CH <sub>4</sub> )	1.02	1.0	-0.02
Carbon dioxide (CO <sub>2</sub> )	1.01	1.0	-0.01
Oxygen (O <sub>2</sub> )	1.03	0.9	-0.13

Calibrated by : \_

C. F. Leung

Certified by

Approved Signatory : Raymond K. F. Wong Assistant Manager Chemical & Environmental

Date

08/07/2009

Note: This report refers only to the sample(s) tested.



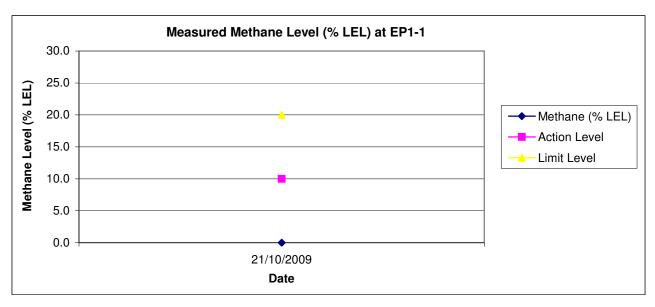
LFG Monitoring Results and Graphical Plots of Monitored Parameters

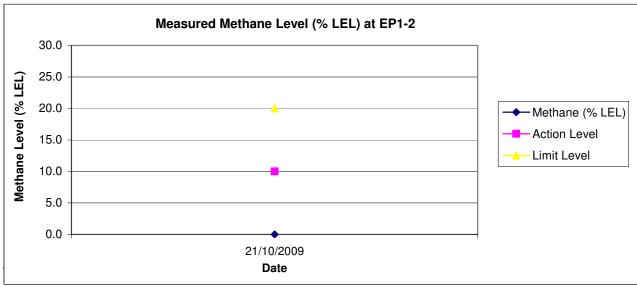
# Contract No. EP/SP/53/06 Provision of Management Services for EcoPark in Tuen Mun Area 38 EM&A Services

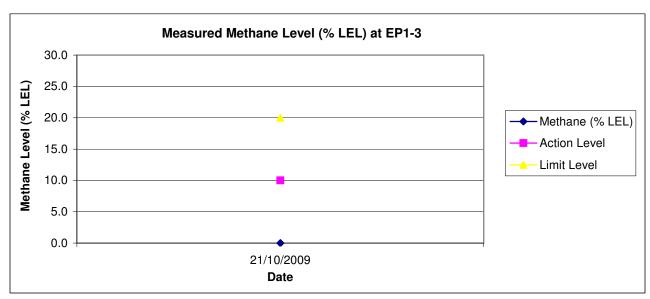
#### Landfill Gas Monitoring Results - Oct 2009

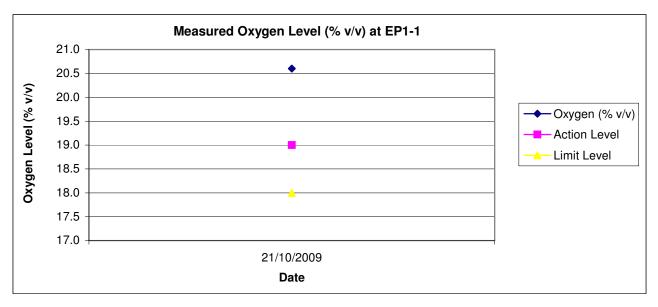
								Me	asuremer	t Results		А	Action Level			Limit Level			
Monitoring Station ID	Monitoring Locations	Date	Weather Conditions	Temperature (degree)	Start Time	End Time	Meth	nane	Oxygen	Carbon Dioxide	Barometric Pressure	Methane	Oxygen	Carbon Dioxide	Methane	Oxygen	Carbon Dioxide	Remarks	
							% v/v	% LEL	% v/v	% v/v	mBar (absolute)	% LEL	% v/v	% v/v	% LEL	% v/v	% v/v		
EP1-1	Inside the landscaping area of Administration Building				11:30	11:35	0.0	0.0	20.6	0.2	1015							Nil	
ED1 2	PCCW below- ground chamber outside Lot EP08- 01	21-Oct-09	Overcast	25	11:45	11:50	0.0	0.0	20.1	0.0	1015	> 10	< 19	> 0.5	> 20	< 18	> 1.5	Nil	
EP1-3	HGC Broadband below-ground chamber outside Lot EP08-03				11:55	12:00	0.0	0.0	20.0	0.0	1013							Nil	

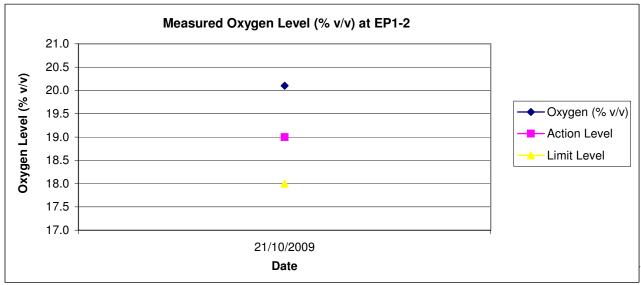
Note: (1) Shaded area indicates an exceedance of Limit Level

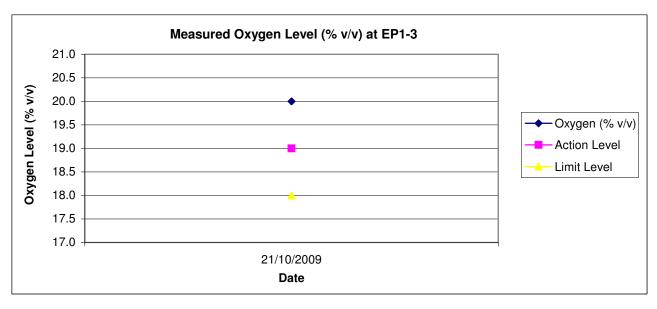


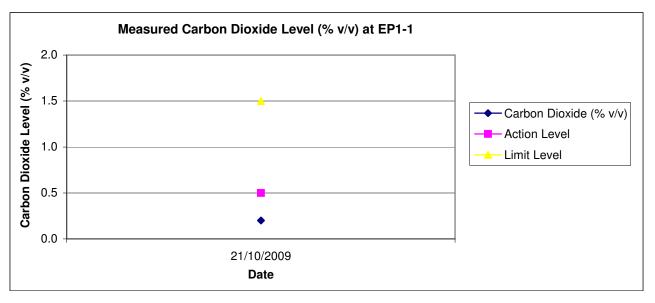


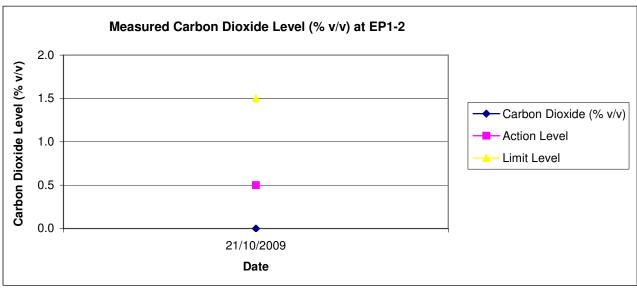


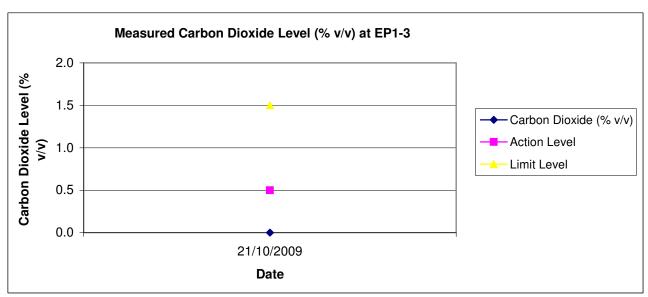


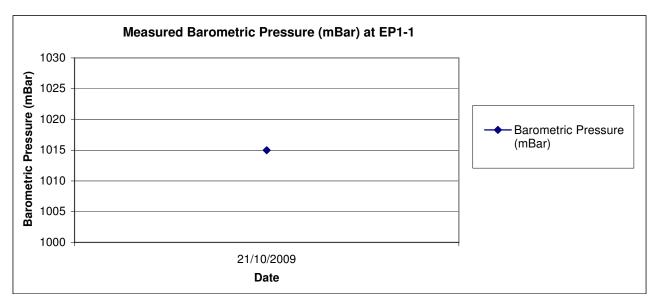


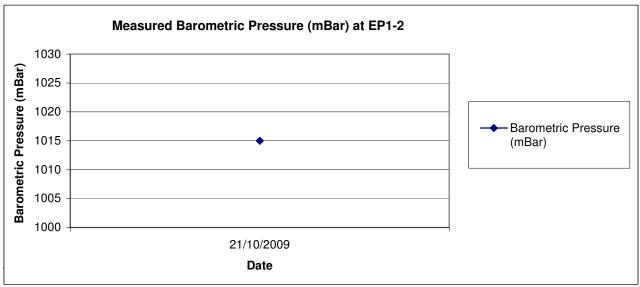


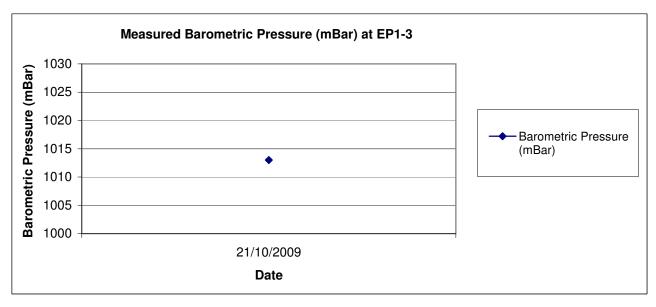














Approved Site Audit Checklists for Champway in October, November and December 2009



#### **AUDIT DETAILS**

Tenant:	Champway Technology Limited								
Ref. No.:	1								
Inspection Date:	21 October 2009	Time :	11:00 am						
Lot No:	EP07-03								
Weather Condition:	Sunny / Fine / Hazy / Overcast / Drizzle / Rain	Temperature:	25℃						
Wind:	Calm / Light / Breeze / Strong	Humidity:	High-/ Moderate /-Low						

IEC Joint Inspection:	Yes <del>/No</del>
-----------------------	--------------------

#### SIGN-OFF

ET's Rep.

EcoPark Operator's Rep.

Tenant's Rep.

IEC's Rep. (if joint Inspection)

Name: Antony Wong

Name: TC Hon

Name: Hoppy Chan

Name: Eric Lim

## 1. GENERAL

Item	Description	Yes	No	N/A	Remarks
1,1	EP for Tenant displayed on notice boards / at entrance?			~	EP for EcoPark (EP No.: EP- 226/2005/A) displayed at the entrance of EcoPark
1,2	Environmental Policy documented?			1	Operator's Environmental Policy is documented
1.3	Environmental Management Plan updated?			1	
	a. Emergency Response Plan (ERP) documented?			1	Operator's ERP is documented
1.4	b. Drill / training records available?		1		Tenant did not keep proper record for each activity
1,5	Employee's training record available?		<b>✓</b>		Tenant did not keep proper record for each activity
1.6	Any record of prosecution / complaint?			1	
1.7	Waste Management Plan?			1	Operator's Waste Management Plan is documented



## 2. WATER QUALITY

Item	Description	Yes	No	N/A	Remarks
2.1	Valid Effluent Discharge License available?	<b>✓</b>			Licence No.: WT00004430- 2009
	Any wastewater treatment facility prior to effluent discharge?		<b>✓</b>		
2.2	If yes, facility is properly maintained and function normally?			~	Maintained by licensed collectors twice a month
	Effluent Monitoring a. Sampling / Monitoring Record available?		<b>✓</b>		With reference to the discharge licence, self-monitoring shall be performed when required
2.3	b. Monitoring frequency met the license requirement?			✓	No sampling was undertaken
	c. Any exceedance?			✓	No sampling was undertaken
	d. If yes, follow-up action taken?			✓	No sampling was undertaken
2.4	Surface run-off control measures in place and adequately maintained?	✓			Regularly maintained
2.5	Surface run-off discharging into drainage system?	✓			
2.6	All manholes are covered?	✓			
2.7	Foam, oil, grease, litter or other objectionable matters in water of nearby drain / sewer are avoided?	✓			
2.8	Drainage system is well maintained to prevent flooding and overflow?	<b>✓</b>			
	Processes with high Risk of Contamination				
	a. Processes / activities are located under a covered area?	✓			
2.9	b. Stop-logs installed in the perimeter drainage system for uncovered areas?			<b>✓</b>	The stop-logs shall be passed from the Operator to the Tenant, and they shall be placed near the drain
	c. Contaminated water collected in the surface drainage systems is treated at water treatment facility / other appropriate treatment facility?			~	Not in operation
2.10	Equipment oil and lubrication replacements are performed only in bunded maintenance area?			<b>✓</b>	The replacement of equipment oil and lubrication (required by the heat (oil) transmission system) are carried out at offsite garages. This may be necessary once every ten years or not at all.
	Oil interceptor provided for drainage discharging from maintenance area?	~			
2.11	If yes, oil and grease removed regularly?			✓	Not in use
	Collected by licenced collector?			✓	Ditto
	Cargo Handling				
2.12	a. Cargo Handling Guideline is available and followed to minimize the chance of accidental spillage during loading and unloading?			<b>✓</b>	Ditto
	b. Materials and bulk cargo are properly packed?			✓	Ditto



## 3. AIR QUALITY

Item	Description	Yes	No	N/A	Remarks
2.1	a. Valid Specified Process License for all specified process available?	~			SP No. L-25-017 (1)
3.1	b. SP License conditions / monitoring requirements met?			~	The process is not yet in operation.
	Odour	1			
	a. Any odour detected?	•			
3.2	b. If yes, can the source be identified?	✓			From the process
	c. Odorous materials are covered?	✓			
	d. If odour control system is installed, is it operating normally?	✓			
3.3	All dusty materials are sprayed with water or covered by impervious sheeting prior to any loading, unloading or transfer operation?			<b>✓</b>	Not likely to use dusty materials in the tenant lot
	Dust Monitoring			<b>√</b>	
	a. Monitoring Record available?			•	
3.4	b. Monitoring frequency met the requirement?			✓	
	c. Any exceedance?			✓	
	d. If yes, follow-up action taken?			✓	
3.5	Enclosures are provided around the main dust-generating activities?			✓	
3.6	Open burning is avoided?	✓			
3.7	Dark smoke emitted from chimney or powered plant is avoided?			~	No chimney
3.8	Vehicles and equipment are switched off while not in use?	✓			
	Approval certificate issued by the Authority is available for furnace, oven or chimney consuming:			<b>✓</b>	Cert. No.
3.9	a. >25L of conventional liquid fuel per hour				
	b. >35kg of conventional solid fuel per hour			✓	
	c. >1,150 MJ of any gaseous fuel per hour			✓	
3.10	Approval from Authority is available for the use of liquid fuel with a viscosity point of ignition >30 centistokes or an equivalent viscosity?			~	
3.11	Dust collected by any air pollution control equipment installed by tenants must be tested to ensure compliance for landfill disposal.			~	
0.40	a. Approval from Authority for the use of controlled refrigerant?			✓	
3.12	b. If yes, record of refrigeration equipment service available?			<b>✓</b>	
3.13	All air pollution control systems are properly maintained and function normally?	<b>✓</b>			
3.14	Only Ultra-Low Sulphur Diesel is used?	✓			Used by all diesel vehicles, fork-lift truck and emergency generator.



## 4. WASTE / CHEMICAL MANAGEMENT

Item	Description	Yes	No	N/A	Remarks
4.1	Chemical Waste Producer Registration completed?			<b>✓</b>	Reg. No.
4.2	Provision of sufficient waste disposal points/ receptacles?			✓	
4.3	Waste disposed of regularly and properly?	✓			Twice a week
4.4	Sorting of materials on-site for reuse or disposal to designated outlet?		✓		
4.5	Record of quantities of waste generated, recycled and disposed properly kept and easily retrieved for inspection?	<b>✓</b>			
4.6	Sludge is collected by a licensed collector at regular intervals?	✓			
	Packaging of Chemical Waste			1	
	a. Stored in suitable container?				
4.7	b. Container properly closed or sealed?			✓	
	c. Spillage cleaned up immediately through the use of an absorbent?			✓	
	d. Approval obtained for capacity of containers > 450L?			<b>✓</b>	
	Labelling of Chemical Waste			<b>✓</b>	
4.8	a. Label is securely attached, clean and visible?			•	
7.0	b. Label is in proper dimension and bilingual?			✓	
	c. Information is accurate and sufficient?			✓	
	Storage of Chemical Waste			<b>✓</b>	
	a. Proper "Chemical Waste" signs are displayed?				
	<ul> <li>b. Incompatible wastes separated by an impermeable partition?</li> </ul>			✓	
4.9	c. Containers kept in cabinet or receptacle of suitable material and construction ( <i>if quantity</i> < 50L) or drip trays capable of storing 110% of the volume of the largest ( <i>if quantity</i> > 50L)?			<b>✓</b>	
	d. Enclosed on 3 sides with no less than 2m in height or height of tallest container or stack of containers?			✓	
	e. Containers with chemical waste are properly stored and locked at designated area which is clean and dry?			✓	
	f. Adequacy of area ventilation?			✓	
	g. Outdoors storage area should be covered?			✓	
4.10	Chemical wastes are collected by a licensed chemical waste collector? (retention of trip ticket copies for 12 months)			✓	
	Liquid Waste Storage			<b>~</b>	
	a. Storage area floor/surface permeation-proof?			•	
4.11	b. Capacity of retention structure sufficient to accommodate contents of the largest container or 20% volume of waste in storage?			<b>✓</b>	
	c. Walls or partitions of stacked container storage area constructed of impermeable material?			✓	



## 5. OTHER ISSUES

Item	Description	Yes	No	N/A	Remarks
5.1	Landfill Gas Hazard (within LFG Consultation Zone)  a. Workers and visitors alerted to possible LGF hazards?			<b>✓</b>	Outside the LFG consultation zone
	b. Smoking and open fires prohibited?			<b>✓</b>	
5.2	Security lighting directed downward into the work areas to prevent glare to the surrounding receivers?			<b>✓</b>	
5.3	Good housekeeping?	<b>✓</b>			
5.4	Any areas within the lot to be used for recycling processes are concrete paved?	1			
5.5	Valid calibration certificate for any monitoring equipment?			✓	
	Dangerous Goods  a. Valid license for manufacturing / storing dangerous goods?			<b>✓</b>	Licence has been applied, approval is pending
	b. Storage area in compliance with the approved plan?			✓	
5.6	c. Storage area(s) has been securely locked?			✓	
0.0	d. Total storage capacity in compliance with the relevant statutory requirement?			<b>✓</b>	
	e. Proper Labelling?			✓	
	f. Dangerous goods properly packaged?			✓	
5.7	Potential stagnant pools cleared and mosquito breeding prevented?			<b>✓</b>	



## 6. OBSERVATIONS / FOLLOW UP / PHOTOGRAPHS

No.	Observation (Please include location and recommended remedial action)	Expected Date for Action Taken	Photo Ref. No.
1	The storage of transmission oil near power station may cause potential land contamination. The tenant was reminded to provide drip tray underneath or bund it and label the oil drums.	13 Nov 2009	1
2	Gaps were found between the bund of oil drums storage area near tenant lot EP07-02. The tenant was reminded to seal the gaps.	13 Nov 2009	2
No.	Follow-up from Previous Audit Dated (Please state date of previous audit)	Completed / Outstanding?	Photo Ref. No.



## **AUDIT DETAILS**

Tenant: Champway Technology Limited						
Ref. No.:	2					
Inspection Date:	26 November 2009	Time :	10:00 am			
Lot No:	EP07-03					
Weather Condition:	Sunny <del>/ Fine / Hazy / Overcast / Drizzle / Rain</del>	Temperature:	22℃			
Wind:	Galm / Light / Breeze / Strong	Humidity:	High / Moderate <del>/ Low</del>			

IEC Joint Inspection:	<del>Yes /</del> No
-----------------------	---------------------

#### SIGN-OFF

ET's Rep.

EcoPark Operator's Rep.

Tenant's Rep.

IEC's Rep. (if joint Inspection)

Name: Carman Chung

Name: TC Hon

Name: Hoppy Chan

Name: N/A

#### 1. GENERAL

Item	Description	Yes	No	N/A	Remarks
1.1	EP for Tenant displayed on notice boards / at entrance?			~	EP for EcoPark (EP No.: EP- 226/2005/A) displayed at the entrance of EcoPark
1.2	Environmental Policy documented?			~	Operator's Environmental Policy is documented
1.3	Environmental Management Plan updated?			<b>V</b>	
	a. Emergency Response Plan (ERP) documented?			1	Operator's ERP is documented
1.4	b. Drill / training records available?		<b>√</b>		Tenant did not keep proper record for each activity
1.5	Employee's training record available?		1		Tenant did not keep proper record for each activity
1.6	Any record of prosecution / complaint?			<b>V</b>	
1,7	Waste Management Plan?			~	Operator's Waste Management Plan is documented



#### 2. WATER QUALITY

Item	Description	Yes	No	N/A	Remarks
2.1	Valid Effluent Discharge License available?	<b>✓</b>			Licence No.: WT00004430- 2009
	Any wastewater treatment facility prior to effluent discharge?		<b>✓</b>		
2.2	If yes, facility is properly maintained and function normally?			✓	Maintained by licensed collectors twice a month
	Effluent Monitoring a. Sampling / Monitoring Record available?		<b>✓</b>		With reference to the discharge licence, self-monitoring shall be performed when required
2.3	b. Monitoring frequency met the license requirement?			✓	No sampling was undertaken
	c. Any exceedance?			✓	No sampling was undertaken
	d. If yes, follow-up action taken?			✓	No sampling was undertaken
2.4	Surface run-off control measures in place and adequately maintained?	<b>✓</b>			Regularly maintained
2.5	Surface run-off discharging into drainage system?	✓			
2.6	All manholes are covered?	✓			
2.7	Foam, oil, grease, litter or other objectionable matters in water of nearby drain / sewer are avoided?	~			
2.8	Drainage system is well maintained to prevent flooding and overflow?	<b>✓</b>			
	Processes with high Risk of Contamination				
	a. Processes / activities are located under a covered area?	✓			
2.9	b. Stop-logs installed in the perimeter drainage system for uncovered areas?		<b>✓</b>		The stop-logs have been passed to the Tenant, which shall be placed near the drain when necessary
	c. Contaminated water collected in the surface drainage systems is treated at water treatment facility / other appropriate treatment facility?			~	Not in operation
2.10	Equipment oil and lubrication replacements are performed only in bunded maintenance area?			1	The replacement of equipment oil and lubrication (required by the heat (oil) transmission system) are carried out at offsite garages. This may be necessary once every ten years or not at all.
	Oil interceptor provided for drainage discharging from maintenance area?	1			
2.11	If yes, oil and grease removed regularly?			<b>✓</b>	Not in use
	Collected by licenced collector?			✓	Ditto
	Cargo Handling				
2.12	a. Cargo Handling Guideline is available and followed to minimize the chance of accidental spillage during loading and unloading?			<b>✓</b>	Ditto
	b. Materials and bulk cargo are properly packed?			✓	Ditto



#### 3. AIR QUALITY

Item	Description	Yes	No	N/A	Remarks
0.1	a. Valid Specified Process License for all specified process available?	✓			SP No. L-25-017 (1)
3.1	b. SP License conditions / monitoring requirements met?			<b>✓</b>	The process is not yet in operation.
	Odour	<b>√</b>			
	a. Any odour detected?	•			
3.2	b. If yes, can the source be identified?	✓			From the process
	c. Odorous materials are covered?	✓			
	d. If odour control system is installed, is it operating normally?	✓			
3.3	All dusty materials are sprayed with water or covered by impervious sheeting prior to any loading, unloading or transfer operation?			~	Not likely to use dusty materials in the tenant lot
	Dust Monitoring				
	a. Monitoring Record available?			<b>~</b>	
3.4	b. Monitoring frequency met the requirement?			✓	
	c. Any exceedance?			✓	
	d. If yes, follow-up action taken?			✓	
3.5	Enclosures are provided around the main dust-generating activities?			✓	
3.6	Open burning is avoided?	✓			
3.7	Dark smoke emitted from chimney or powered plant is avoided?			<b>✓</b>	No chimney
3.8	Vehicles and equipment are switched off while not in use?	✓			
	Approval certificate issued by the Authority is available for furnace, oven or chimney consuming:			<b>✓</b>	Cert. No.
3.9	a. >25L of conventional liquid fuel per hour				
	b. >35kg of conventional solid fuel per hour			✓	
	c. >1,150 MJ of any gaseous fuel per hour			<b>✓</b>	
3.10	Approval from Authority is available for the use of liquid fuel with a viscosity point of ignition >30 centistokes or an equivalent viscosity?			~	
3.11	Dust collected by any air pollution control equipment installed by tenants must be tested to ensure compliance for landfill disposal.			<b>~</b>	
0.10	a. Approval from Authority for the use of controlled refrigerant?			<b>✓</b>	
3.12	b. If yes, record of refrigeration equipment service available?			✓	
3.13	All air pollution control systems are properly maintained and function normally?	~			
3.14	Only Ultra-Low Sulphur Diesel is used?	~			Used by all diesel vehicles, fork-lift truck and emergency generator.



#### 4. WASTE / CHEMICAL MANAGEMENT

Item	Description	Yes	No	N/A	Remarks
4.1	Chemical Waste Producer Registration completed?			<b>✓</b>	Reg. No.
4.2	Provision of sufficient waste disposal points/ receptacles?			✓	
4.3	Waste disposed of regularly and properly?	✓			Twice a week
4.4	Sorting of materials on-site for reuse or disposal to designated outlet?		<b>√</b>		
4.5	Record of quantities of waste generated, recycled and disposed properly kept and easily retrieved for inspection?	✓			
4.6	Sludge is collected by a licensed collector at regular intervals?	✓			
	Packaging of Chemical Waste			<b>1</b>	
	a. Stored in suitable container?			•	
4.7	b. Container properly closed or sealed?			✓	
	c. Spillage cleaned up immediately through the use of an absorbent?			~	
	d. Approval obtained for capacity of containers > 450L?			✓	
	Labelling of Chemical Waste			<b>√</b>	
4.8	a. Label is securely attached, clean and visible?			•	
4.0	b. Label is in proper dimension and bilingual?			<b>✓</b>	
	c. Information is accurate and sufficient?			✓	
	Storage of Chemical Waste			<b>✓</b>	
	a. Proper "Chemical Waste" signs are displayed?			•	
	<ul> <li>b. Incompatible wastes separated by an impermeable partition?</li> </ul>			<b>✓</b>	
4.9	c. Containers kept in cabinet or receptacle of suitable material and construction ( <i>if quantity</i> < 50L) or drip trays capable of storing 110% of the volume of the largest ( <i>if quantity</i> > 50L)?			<b>✓</b>	
	d. Enclosed on 3 sides with no less than 2m in height or height of tallest container or stack of containers?			<b>✓</b>	
	e. Containers with chemical waste are properly stored and locked at designated area which is clean and dry?			~	
	f. Adequacy of area ventilation?			<b>✓</b>	
	g. Outdoors storage area should be covered?			✓	
4.10	Chemical wastes are collected by a licensed chemical waste collector? (retention of trip ticket copies for 12 months)			<b>✓</b>	
	Liquid Waste Storage			<b>√</b>	
	a. Storage area floor/surface permeation-proof?				
4.11	b. Capacity of retention structure sufficient to accommodate contents of the largest container or 20% volume of waste in storage?			~	
	c. Walls or partitions of stacked container storage area constructed of impermeable material?			✓	



#### 5. OTHER ISSUES

Item	Description	Yes	No	N/A	Remarks
	Landfill Gas Hazard (within LFG Consultation Zone)			/	Outside the LFG consultation
5.1	a. Workers and visitors alerted to possible LGF hazards?			*	zone
	b. Smoking and open fires prohibited?			✓	
5.2	Security lighting directed downward into the work areas to prevent glare to the surrounding receivers?			~	
5.3	Good housekeeping?	<b>✓</b>			
5.4	Any areas within the lot to be used for recycling processes are concrete paved?	<b>✓</b>			
5.5	Valid calibration certificate for any monitoring equipment?			✓	
	Dangerous Goods			<b>✓</b>	Licence has been applied,
	a. Valid license for manufacturing / storing dangerous goods?				approval is pending
	b. Storage area in compliance with the approved plan?			✓	
5.6	c. Storage area(s) has been securely locked?			✓	
	d. Total storage capacity in compliance with the relevant statutory requirement?			~	
	e. Proper Labelling?			<b>✓</b>	
	f. Dangerous goods properly packaged?			✓	
5.7	Potential stagnant pools cleared and mosquito breeding prevented?			~	



#### 6. OBSERVATIONS / FOLLOW UP / PHOTOGRAPHS

No.	Observation (Please include location and recommended remedial action)	Expected Date for Action Taken
	No major environmental deficiency was observed during the site inspection.	N/A
No.	Follow-up from Previous Audit Dated 21 October 2009 (Please state date of previous audit)	Completed / Outstanding?
1	Since transmission oil drums near the power station were empty, no preventative measures such as drip tray and bund were required. The tenant indicated that the oil drums would be removed shortly.	Completed
2	The gaps between the bund of oil drums storage area near tenant lot EP07-02 were sealed.	Completed

[ Photographs Attached ]



#### **AUDIT DETAILS**

Tenant:	Champway Technology Limited					
Ref. No.:	3					
Inspection Date:	23 December 2009 Time: 10:00 am					
Lot No:	EP07-03					
Weather Condition:	Condition: Sunny <del>/ Fine / Hazy / Overeast / Brizzle / Rain</del> Temperature: 18℃					
Wind:	Calm / Light / Breeze / Strong Humidity: High / Moderate / Low					

IEC Joint Inspection:	<del>Yes-/</del> No	

#### SIGN-OFF

ET's Rep.

EcoPark Operator's Rep.

Tenant's Rep.

**IEC's Rep.** (if joint Inspection)

Name: Carman Chung

Name: TC Hon

Name: Hoppy Chan

Name: N/A

#### 1. GENERAL

Item	Description	Yes	No	N/A	Remarks
1.1	EP for Tenant displayed on notice boards / at entrance?			1	EP for EcoPark (EP No.: EP- 226/2005/A) displayed at the entrance of EcoPark
1,2	Environmental Policy documented?			1	Operator's Environmental Policy is documented
1.3	Environmental Management Plan updated?			1	
	a. Emergency Response Plan (ERP) documented?			1	Operator's ERP is documented
1.4	b. Drill / training records available?		1		Tenant did not keep proper record for each activity
1.5	Employee's training record available?		✓ 5		Tenant did not keep proper record for each activity
1,6	Any record of prosecution / complaint?			1	
1.7	Waste Management Plan?			1	Operator's Waste Management Plan is documented



#### 2. WATER QUALITY

Item	Description	Yes	No	N/A	Remarks
2.1	Valid Effluent Discharge License available?	₹			Licence No.: WT00004430- 2009
	Any wastewater treatment facility prior to effluent discharge?		✓		
2.2	If yes, facility is properly maintained and function normally?			1	Maintained by licensed collectors twice a month
	Effluent Monitoring a. Sampling / Monitoring Record available?		~		With reference to the discharge licence, self-monitoring shall be performed when required
2.3	b. Monitoring frequency met the license requirement?			✓	No sampling was undertaken
	c. Any exceedance?			1	No sampling was undertaken
	d. If yes, follow-up action taken?			1	No sampling was undertaken
2.4	Surface run-off control measures in place and adequately maintained?	1			Regularly maintained
2.5	Surface run-off discharging into drainage system?	1			
2.6	All manholes are covered?	1			
2.7	Foam, oil, grease, litter or other objectionable matters in water of nearby drain / sewer are avoided?	✓			
2.8	Drainage system is well maintained to prevent flooding and overflow?	~			
	Processes with high Risk of Contamination				
	a. Processes / activities are located under a covered area?	1			
2.9	b. Stop-logs installed in the perimeter drainage system for uncovered areas?		<b>✓</b>		The stop-logs have been passed to the Tenant, which shall be placed near the drain when necessary
	c. Contaminated water collected in the surface drainage systems is treated at water treatment facility / other appropriate treatment facility?			~	Not in operation
2.10	Equipment oil and lubrication replacements are performed only in bunded maintenance area?			1	The replacement of equipment oil and lubrication (required by the heat (oil) transmission system) are carried out at offsite garages. This may be necessary once every ten years or not at all.
	Oil interceptor provided for drainage discharging from maintenance area?	~			2
2,11	If yes, oil and grease removed regularly?			1	Not in use
	Collected by licenced collector?			✓	Ditto
	Cargo Handling				
2.12	a. Cargo Handling Guideline is available and followed to minimize the chance of accidental spillage during loading and unloading?			~	Ditto
	b. Materials and bulk cargo are properly packed?			✓	Ditto



#### 3. AIR QUALITY

Item	Description	Yes	No	N/A	Remarks
3.1	a. Valid Specified Process License for all specified process available?	1			SP No. L-25-017 (1)
3.1	b. SP License conditions / monitoring requirements met?			✓	The process is not yet in operation.
	Odour	1			
	a. Any odour detected?	<u> </u>			
3.2	b. If yes, can the source be identified?	1			From the process
	c. Odorous materials are covered?	1			
	d. If odour control system is installed, is it operating normally?	1			
3.3	All dusty materials are sprayed with water or covered by impervious sheeting prior to any loading, unloading or transfer operation?			~	Not likely to use dusty materials in the tenant lot
	Dust Monitoring			<b>✓</b>	
	a. Monitoring Record available?			<b>V</b>	
3.4	b. Monitoring frequency met the requirement?			✓	
	c. Any exceedance?			✓	
	d. If yes, follow-up action taken?			✓	
3.5	Enclosures are provided around the main dust-generating activities?			<b>✓</b>	
3.6	Open burning is avoided?	<b>V</b>			
3.7	Dark smoke emitted from chimney or powered plant is avoided?			<b>✓</b>	No chimney
3.8	Vehicles and equipment are switched off while not in use?	✓			
	Approval certificate issued by the Authority is available for furnace, oven or chimney consuming:			1	Cert. No.
3.9	a. >25L of conventional liquid fuel per hour				
	b. >35kg of conventional solid fuel per hour			✓	
	c. >1,150 MJ of any gaseous fuel per hour			<b>✓</b>	
3.10	Approval from Authority is available for the use of liquid fuel with a viscosity point of ignition >30 centistokes or an equivalent viscosity?			1	
3.11	Dust collected by any air pollution control equipment installed by tenants must be tested to ensure compliance for landfill disposal.			<b>✓</b>	
0.40	a. Approval from Authority for the use of controlled refrigerant?			<b>✓</b>	
3.12	b. If yes, record of refrigeration equipment service available?			1	
3.13	All air pollution control systems are properly maintained and function normally?	<b>✓</b>			
3.14	Only Ultra-Low Sulphur Diesel is used?	<b>~</b>			Used by all diesel vehicles, fork-lift truck and emergency generator.



#### 4. WASTE / CHEMICAL MANAGEMENT

Item	Description	Yes	No	N/A	Remarks
4.1	Chemical Waste Producer Registration completed?			1	Reg. No.
4.2	Provision of sufficient waste disposal points/ receptacles?			1	
4.3	Waste disposed of regularly and properly?	1			Twice a week
4.4	Sorting of materials on-site for reuse or disposal to designated outlet?		✓		
4.5	Record of quantities of waste generated, recycled and disposed properly kept and easily retrieved for inspection?	1			
4.6	Sludge is collected by a licensed collector at regular intervals?	✓			
	Packaging of Chemical Waste			/	
	a. Stored in suitable container?				
4.7	b. Container properly closed or sealed?			1	
	c. Spillage cleaned up immediately through the use of an absorbent?			1	
	d. Approval obtained for capacity of containers > 450L?			✓	
	Labelling of Chemical Waste			1	
4.8	a. Label is securely attached, clean and visible?			·	
4.0	b. Label is in proper dimension and bilingual?			<b>✓</b>	
	c. Information is accurate and sufficient?			✓	
	Storage of Chemical Waste			<b>/</b>	
	a. Proper "Chemical Waste" signs are displayed?				
	<ul> <li>b. Incompatible wastes separated by an impermeable partition?</li> </ul>			✓	
4.9	c. Containers kept in cabinet or receptacle of suitable material and construction (if quantity < 50L) or drip trays capable of storing 110% of the volume of the largest (if quantity > 50L)?			✓	
	d. Enclosed on 3 sides with no less than 2m in height or height of tallest container or stack of containers?			<b>~</b>	
	e. Containers with chemical waste are properly stored and locked at designated area which is clean and dry?			<b>~</b>	
	f. Adequacy of area ventilation?			<b>Y</b>	
	g. Outdoors storage area should be covered?			<b>✓</b>	
4.10	Chemical wastes are collected by a licensed chemical waste collector? (retention of trip ticket copies for 12 months)			<b>✓</b>	
	Liquid Waste Storage			1	
	a. Storage area floor/surface permeation-proof?			<b>V</b>	
4.11	b. Capacity of retention structure sufficient to accommodate contents of the largest container or 20% volume of waste in storage?			<b>✓</b>	
	c. Walls or partitions of stacked container storage area constructed of impermeable material?			<b>✓</b>	



#### 5. OTHER ISSUES

Item	Description	Yes	No	N/A	Remarks
	Landfill Gas Hazard (within LFG Consultation Zone)			1	Outside the LFG consultation
5.1	a. Workers and visitors alerted to possible LGF hazards?			35	zone
	b. Smoking and open fires prohibited?			✓	
5.2	Security lighting directed downward into the work areas to prevent glare to the surrounding receivers?			1	
5.3	Good housekeeping?	✓			
5.4	Any areas within the lot to be used for recycling processes are concrete paved?	~			
5.5	Valid calibration certificate for any monitoring equipment?			1	
	Dangerous Goods			1	Licence has been applied, approval is pending
	a. Valid license for manufacturing / storing dangerous goods?			Ľ	
	b. Storage area in compliance with the approved plan?			1	
5.6	c. Storage area(s) has been securely locked?			<b>V</b>	
0.0	d. Total storage capacity in compliance with the relevant statutory requirement?			~	
	e. Proper Labelling?			1	
	f. Dangerous goods properly packaged?			1	
5.7	Potential stagnant pools cleared and mosquito breeding prevented?			1	



#### 6. OBSERVATIONS / FOLLOW UP / PHOTOGRAPHS

No.	Observation (Please include location and recommended remedial action)	Expected Date for Action Taken
1	At the reserved area for EcoPark's Wastewater Treatment Plant (WWTP), treated waste cooking oil was spilled on the ground. In addition, some waste cooking oil buckets were found to be uncovered on the bare ground. The tenant was reminded to remove the oil spillage and dispose of the waste properly; and provide cover and drip tray / canvas underneath the buckets / storage tanks.	4 January 2010
2	Oil stain was found near the grease trap. The tenant was reminded to cover the stain by sand and dispose of the sand properly.	4 January 2010
No.	Follow-up from Previous Audit Dated 26 November 2009 (Please state date of previous audit)	Completed / Outstanding?
	No major environmental deficiency was observed during the site inspection.	

[ Photographs Attached ]



Appendix 8

LFG Monitoring Results of Shiu Wing



### 安全科技有限公司 Safetech Limited

# <u>Biosystems MultiPro</u> Calibration and Final Test Report

Instrument s/n: 47508

Certificate number: G10085

Part number:

54-48-314

Cal. gas lot:

576701 Cyl 85

Services date:

10 August 2009

Sensor	Sensor	Calibration	Span	Max	Low	High	TWA	STEL
Type	S/N	Gas	Gas	Adjustment	Alarm	Alarm	Alarm	Alarm
O2	32569231	Oxygen	20.9 %	N/A	19.5	23.5	N/A	N/A
LEL	L0903130176	Propane (Equivalent)	50 % LEL	244	10	20	N/A	N/A
CO/H2S	033152	Carbon Monoxide	50 PPM	87	25	100	25	100
CO/H2S	033152	Hydrogen Sulfide	25 PPM	53	10	20	10	15

LCD Display:

Good condition

Accessories:

Good condition

Construction:

Good condition

Sampling Pump:

Good condition, flow = 460 ml/min (79973)

#### Remark:

1. Calibration gas concentration:

Oxygen: 18%, Propane (Equivalent): 50% LEL, Carbon monoxide: 50 PPM, Hydrogen sulfide: 25 PPM.

2. New purchase.

This is to certify that the equipment shown above have been tested and calibrated according to manufacturer's specifications and the results are SATISFACTORY.

For SAFETECH LIMITED

Authorized Signature with Comparison

氣體測試報告	
報告編號: CbK/ECP/在F/001 23/10/00	
測試日期:	
地 點: Sunken RCC Plant Plintin For Scrap Loader	

## 大氣測試

儀器型號: Biosystems MultiPvo

氧氣 O2	可燃氣體 LEL	硫化氫 H2S	一氧化碳 CO
19.5% - 23%	0% - 10%	0 – 10 ppm	0 – 25 ppm
20,4	Ø	W.	Ø
			,

注意:若氣體測試結果超出上列的安全標準,首先用吹風機通風最少30分鐘,然後再進測試,若果仍超出安全標準, 應立即禁止任何人進入並通知東主、工程監督、管工及有關人員。

立 批准進	入		□ 危險 – 不准進入		□ 需清洗後再進行測試
測試員姓名	:	W.Wl. Chan			Yes.
職位	:	Safety Officer		簽署	:

氣體測試報告
報告編號:
項目名稱: Recycling of Waste Matals Project at Eco Park
地 點: New Lavatory

# 大氣測試

儀器型號: Blosystems MultiPyp

氧氣 O2	可燃氣體 LEL	硫化氫 H2S	一氧化碳 CO
19.5% - 23%	0% - 10%	0 – 10 ppm	0 – 25 ppm
20.4	Ø	Ø	Ø

注意: 若氣體測試結果超出上列的安全標準,首先用吹風機通風最少30分鐘,然後再進測試,若果仍超出安全標準,應立即禁止任何人進入並通知東主、工程監督、管工及有關人員。

□ 批准進力	<b>ر</b>		□ 危險 - 不准進入		□ 需清洗後再進行測試
測試員姓名	:_	W.W.Chan			T.
職位	:_	Safety Officer		簽署	:

氣體測試報告	
報告編號: CSK/ECP/GCR/003  測試日期: 27/10/00  Recycling of Windto Metals Reject at Eco Payk	
項目名稱: Recycling of Waste Metals Project at Eco Pavk  地 點: Between Conc. Plinth 3 and Transformer Room.	

# 大氣測試

儀器型號:\_\_\_\_Biosystoms MutiPao\_\_\_\_

氧氣 O2	可燃氣體 LEL	硫化氫 H2S	一氧化碳 CO
19.5% - 23%	0% - 10%	0 – 10 ppm	0 – 25 ppm
7.e. y	Ø	Ø	Ø.
c			
		v	
-			

注意:若氣體測試結果超出上列的安全標準,首先用吹風機通風最少30分鐘,然後再進測試,若果仍超出安全標準, 應立即禁止任何人進入並通知東主、工程監督、管工及有關人員。

立 批准進	λ	□ 危險 - 不准進入		□ 需清洗後再進行測試
測試員姓名	W.W.Chan			#
<b></b>	Safety Officer		簽署	:



Appendix 9

General Site Audit Checklist in December 2009



#### IEC Findings / Recommendations (23 Dec 2009)

#### **Operator / Tenant's Follow-up Actions**

 As advised by EPD, Li Tong has installed a vehicle washing facility at the lot entrance, yet some muddy water was found to enter the drain directly. The tenant was reminded to prevent muddy water directly discharged to the storm water drain and install wastewater treatment facility for treating the washing water before discharge.



2. Outside the tenant lot of Yan Oi Tong, muddy runoff from the vehicle washing facility was found to enter the drains directly. SGJV was advised to liaise with the RE regarding the muddy water discharge from Phase 2.



